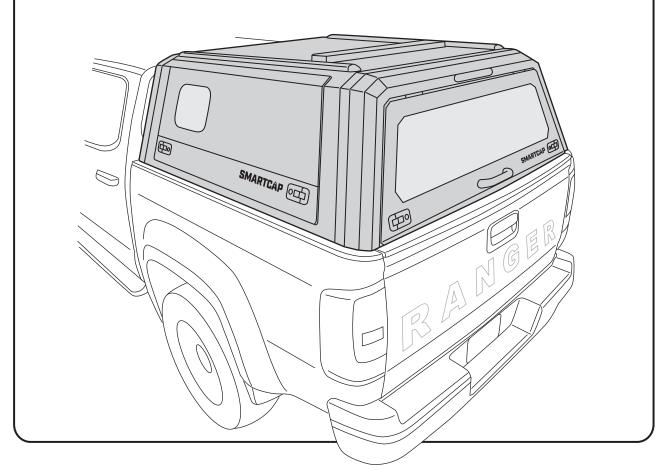
SMARTCAP[®]





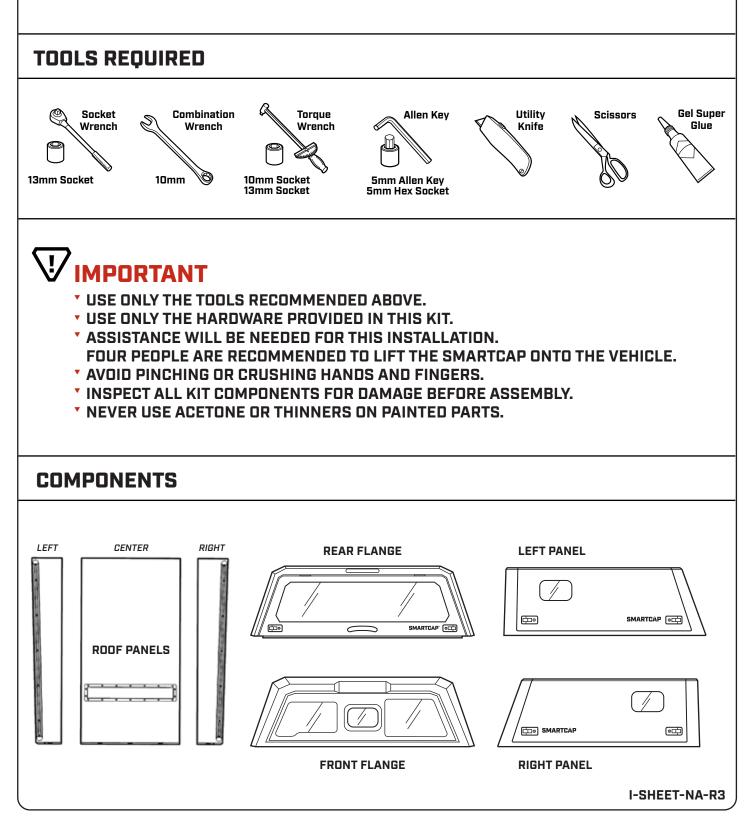
- PREPARE A CLEAN WORK AREA.
- WE RECOMMEND A MINIMUM OF 2 PEOPLE FOR ASSEMBLY AND 4 PEOPLE FOR INSTALLATION.
- ENSURE THE REQUIRED TOOLS ARE PRESENT AND ALL HARDWARE CONTENTS ARE ACCOUNTED FOR.
- NEVER USE ACETONE OR THINNERS ON PAINTED PARTS.
- READ THROUGH THE ENTIRE INSTRUCTION GUIDE BEFORE STARTING THIS PROCEDURE AND FOLLOW THE STEPS CAREFULLY TO AVOID ANY DAMAGE TO THE COMPONENTS OR THE VEHICLE.

SMARTCAP.COM

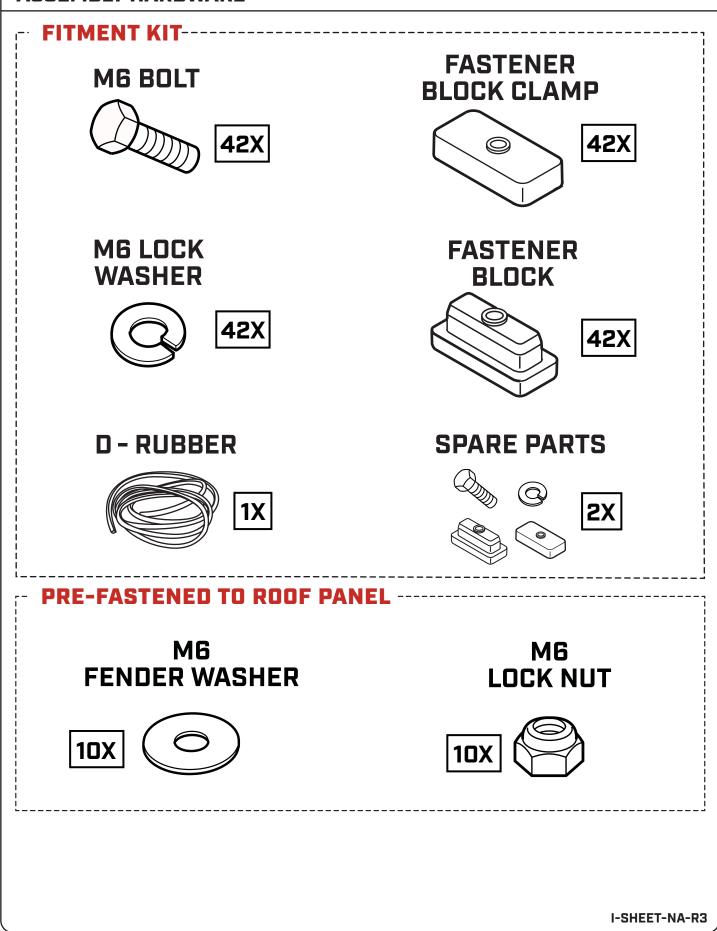
SUPPORT.NA@SMARTCAP.COM - NORTH AMERICA SUPPORT.SA@SMARTCAP.COM - REST OF WORLD

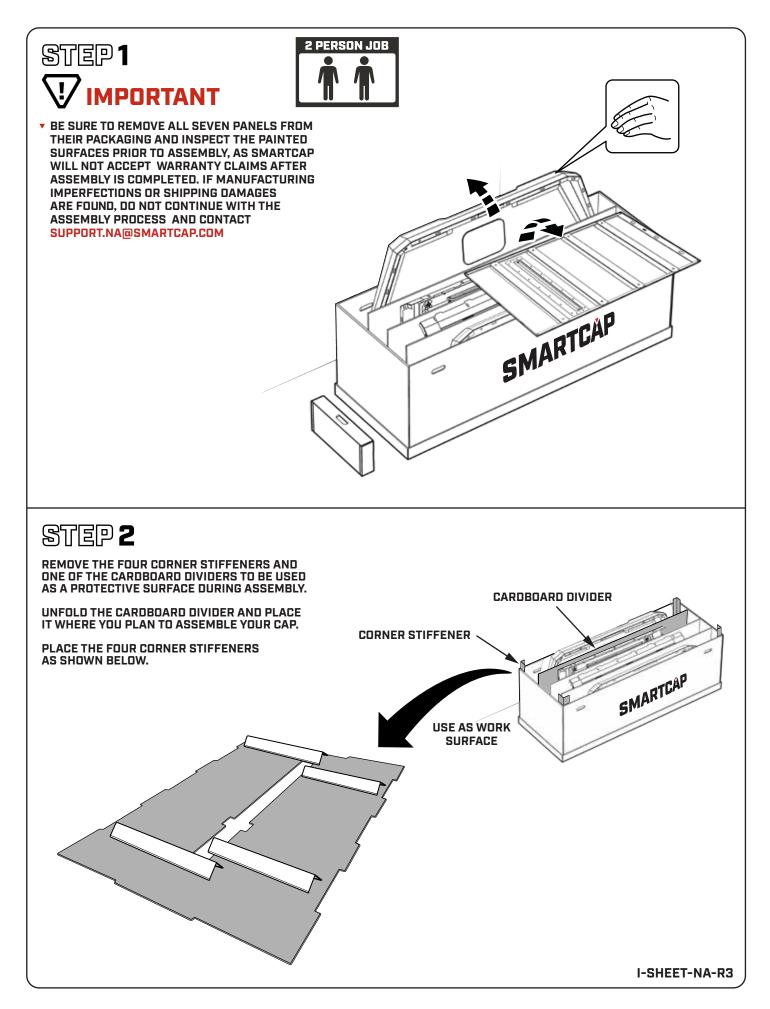


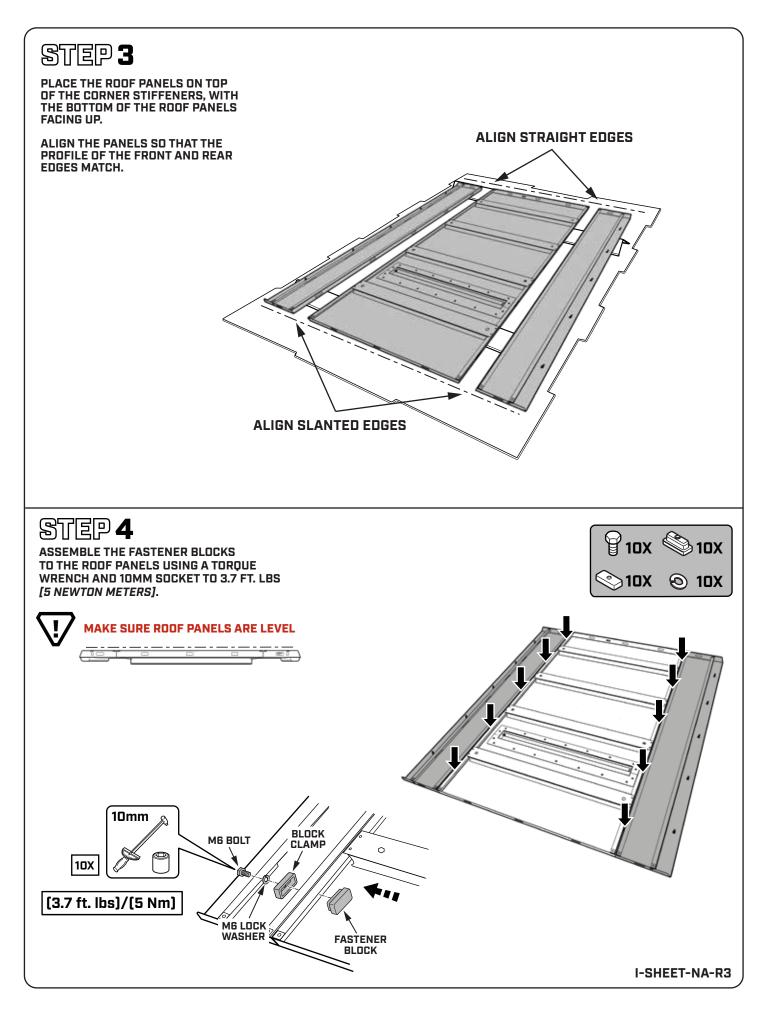
IT IS A REQUIREMENT FROM FORD THAT ANY 2024 NEXT GEN RANGER WITH ACCESSORIES EXTENDING ABOVE THE BEDRAILS, AND WEIGHING IN EXCESS OF 99LBS, BE FITTED WITH THEIR LOAD BOX REINFORCEMENT BRACKETS (AKA J-BRACES) PRIOR TO INSTALLATION, TO AVOID NEGATIVELY IMPACTING YOUR VEHICLE'S FACTORY WARRANTY. PLEASE CONSULT YOUR OWNER'S MANUAL OR SELLING DEALER FOR MOR INFORMATION.

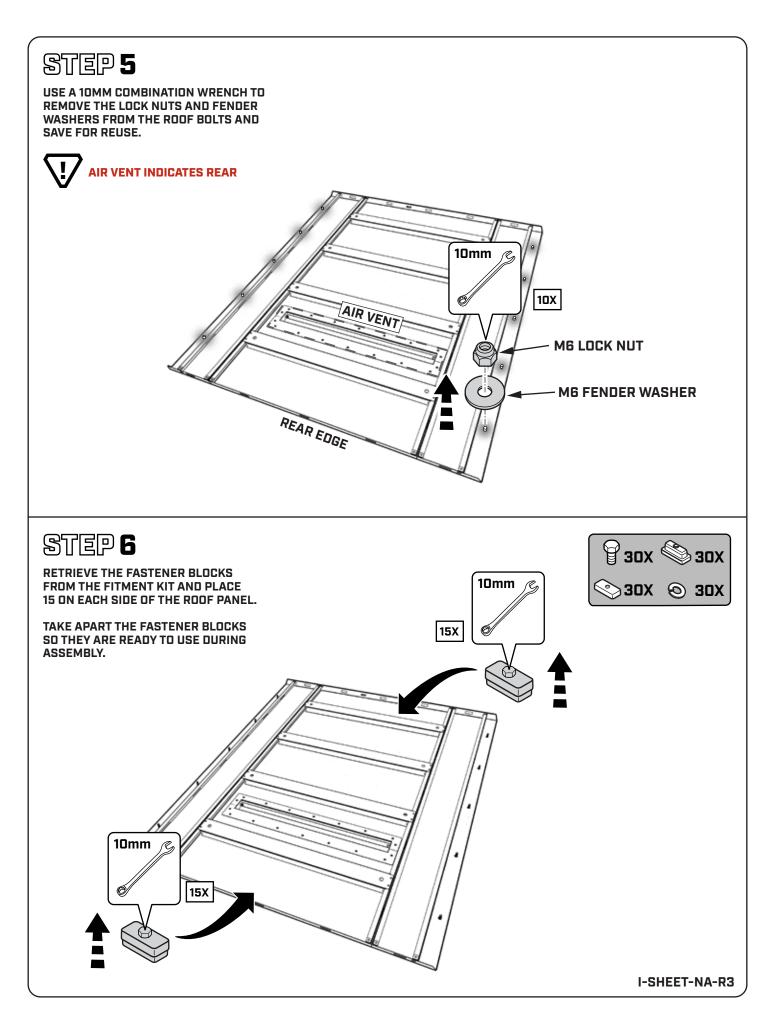


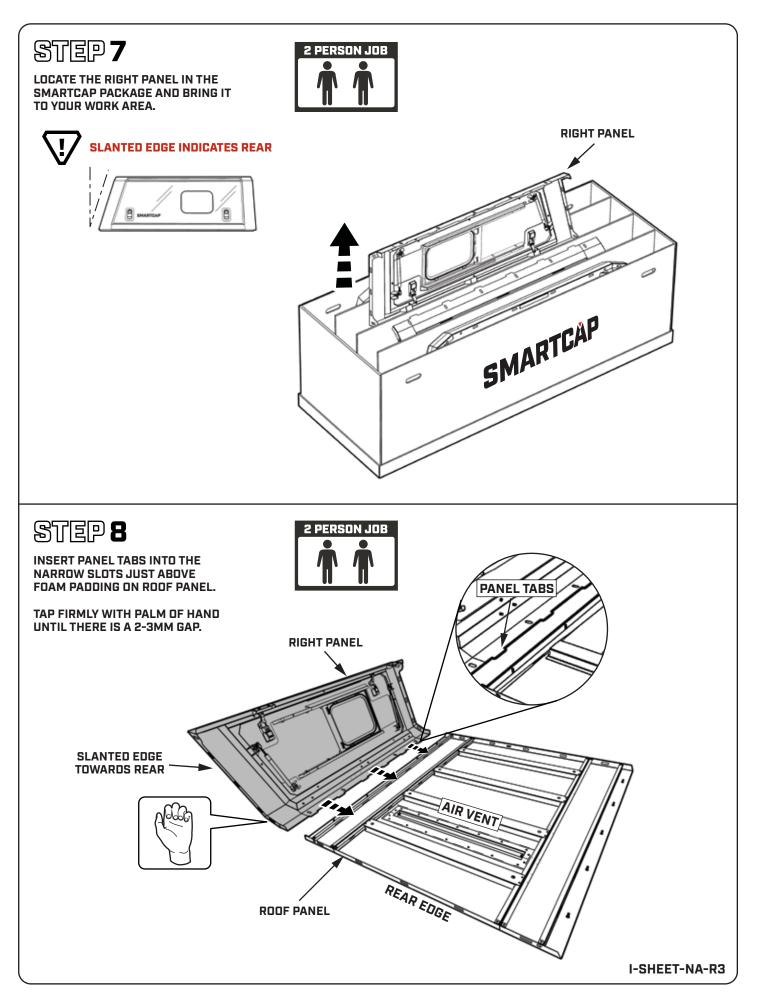
ASSEMBLY HARDWARE

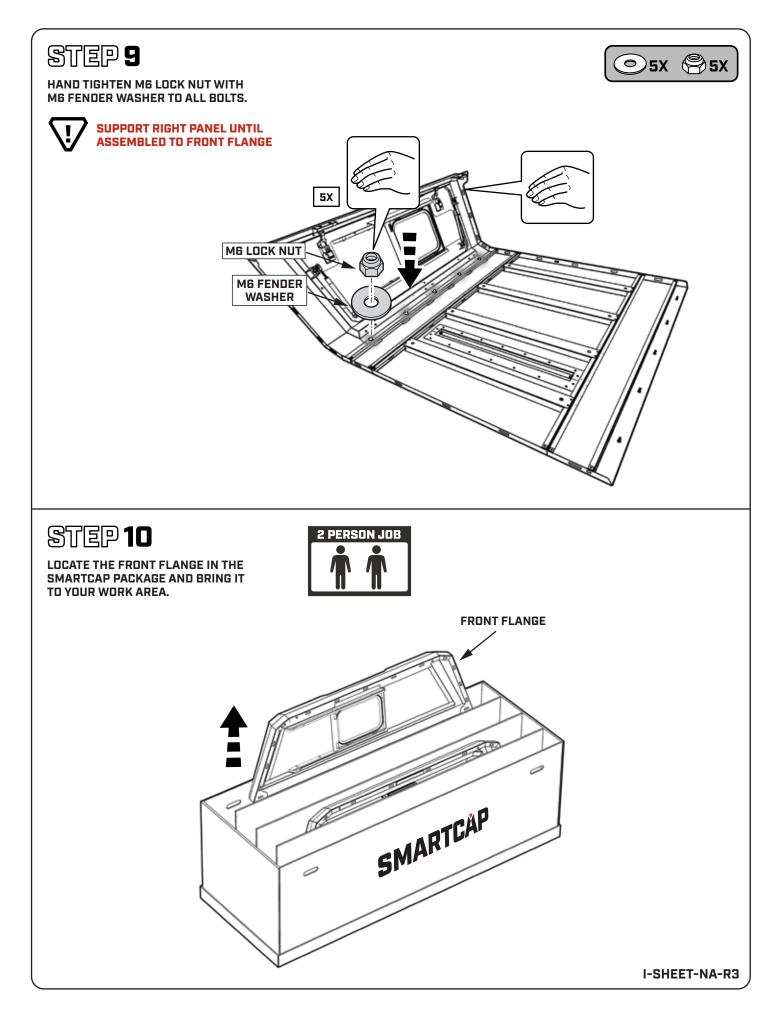


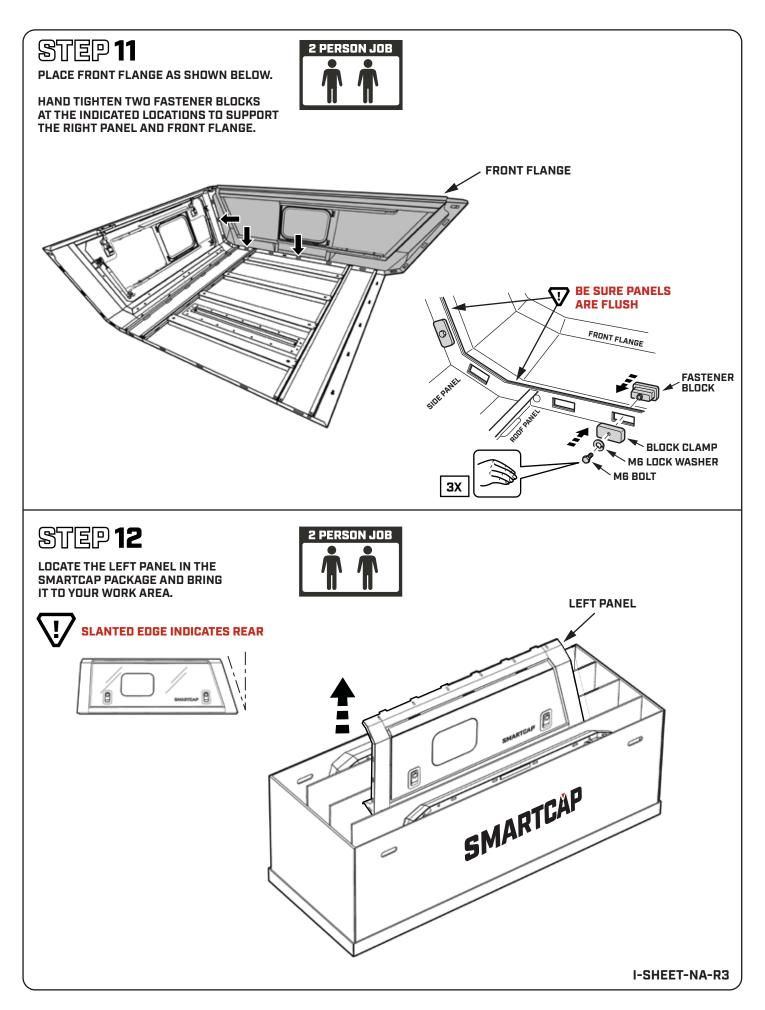


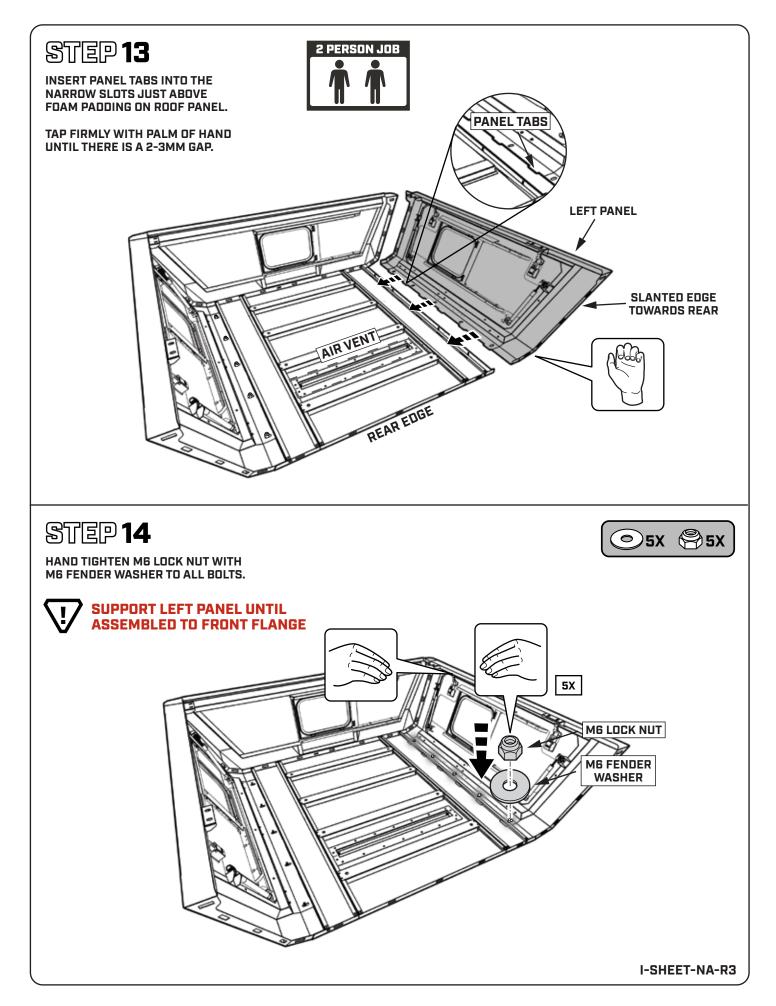












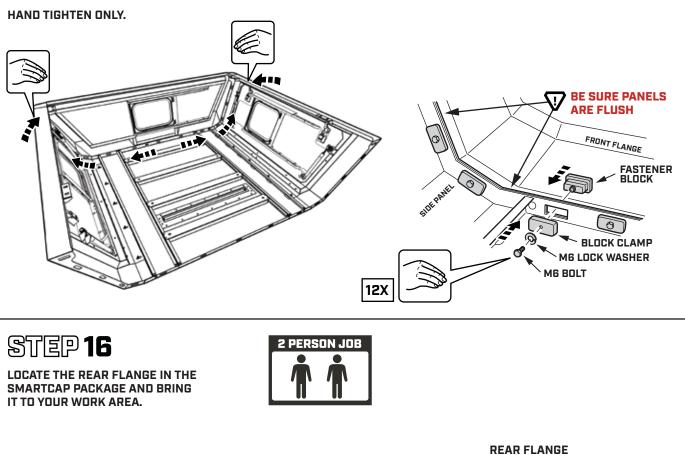


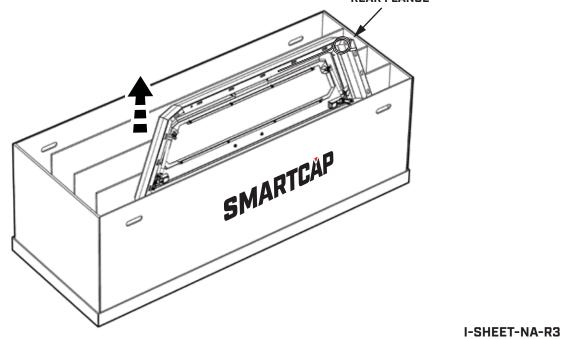
INSTALL HARDWARE ALONG FRONT FLANGE WITH BOLT ON INSIDE.



START AT CENTER OF THE FRONT FLANGE AND WORK YOUR WAY OUTWARDS.

ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES.





2 PERSON JOB

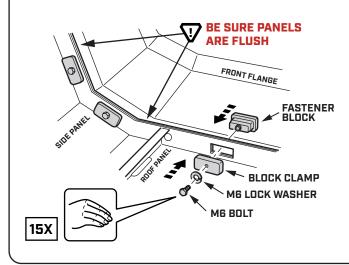
STEP **18**

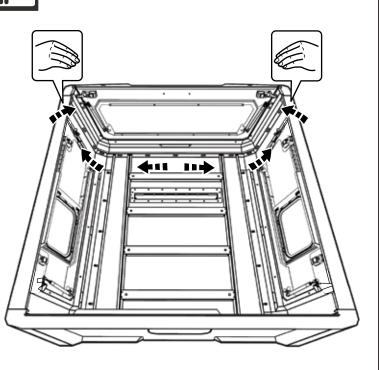
INSTALL HARDWARE ALONG REAR FLANGE WITH BOLT ON INSIDE.

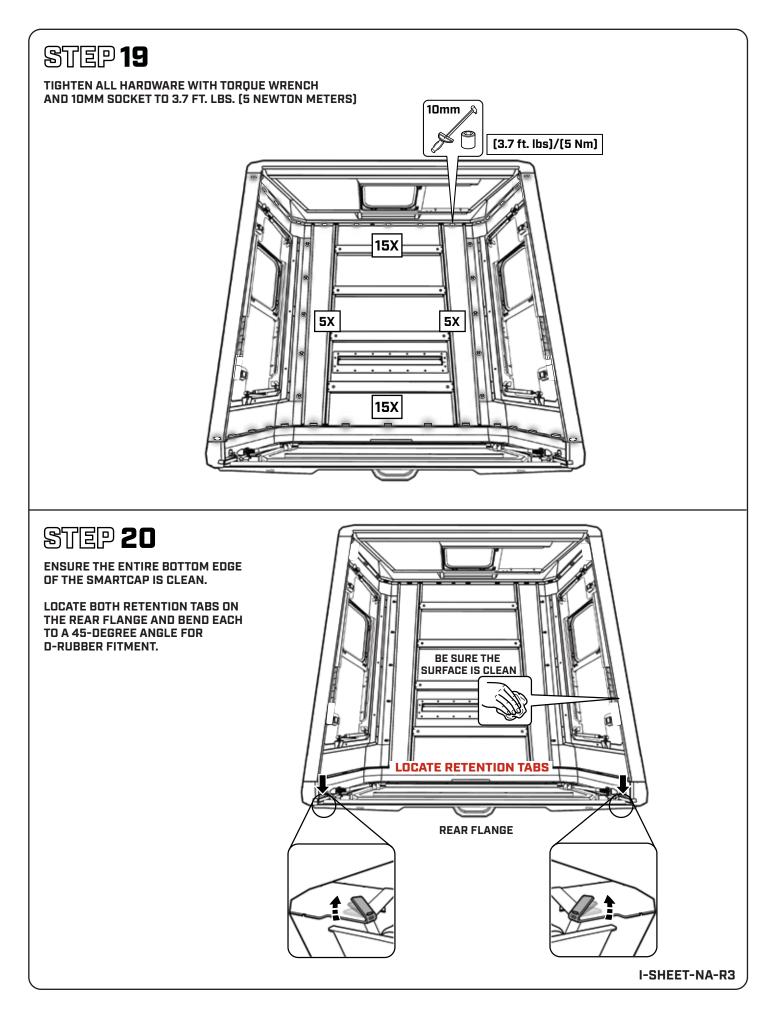
START AT CENTER OF THE REAR FLANGE AND WORK YOUR WAY OUTWARDS.

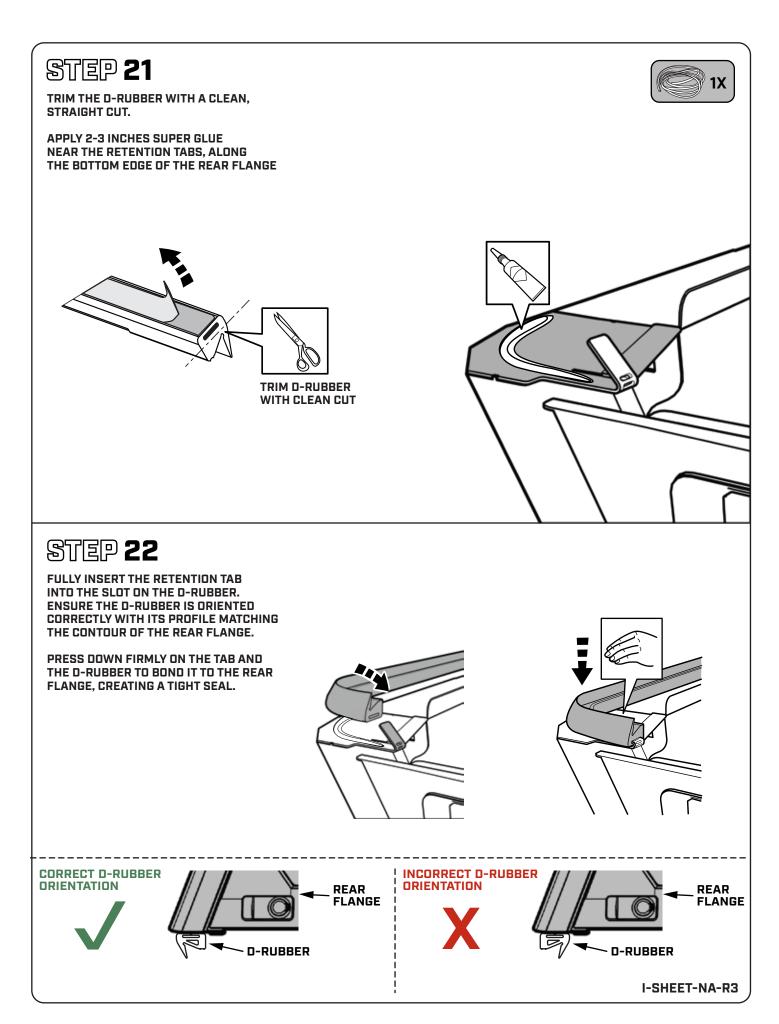
ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES.

HAND TIGHTEN ONLY.

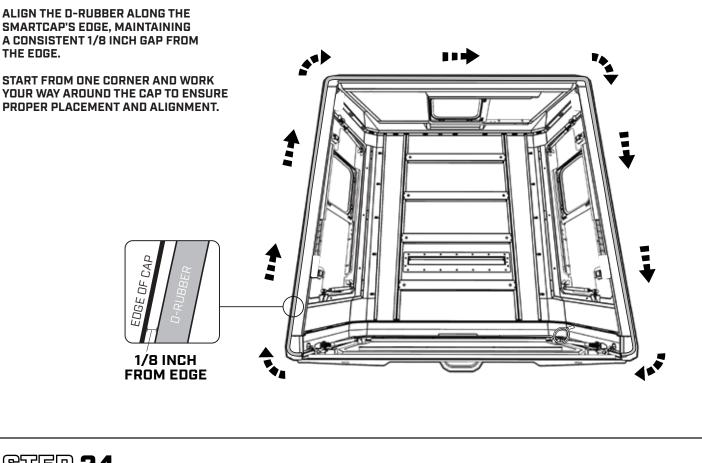










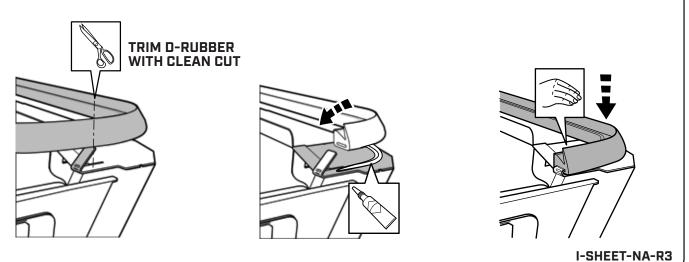


STEP 24

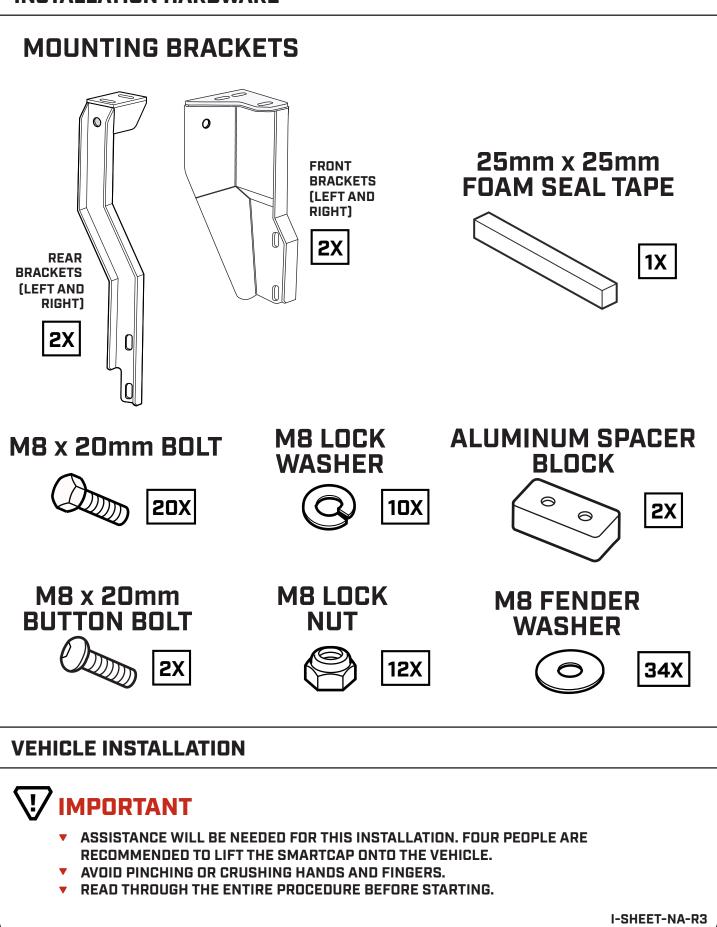
TRIM ANY EXCESS D-RUBBER BEYOND THE EDGE FOR A NEAT FINISH.

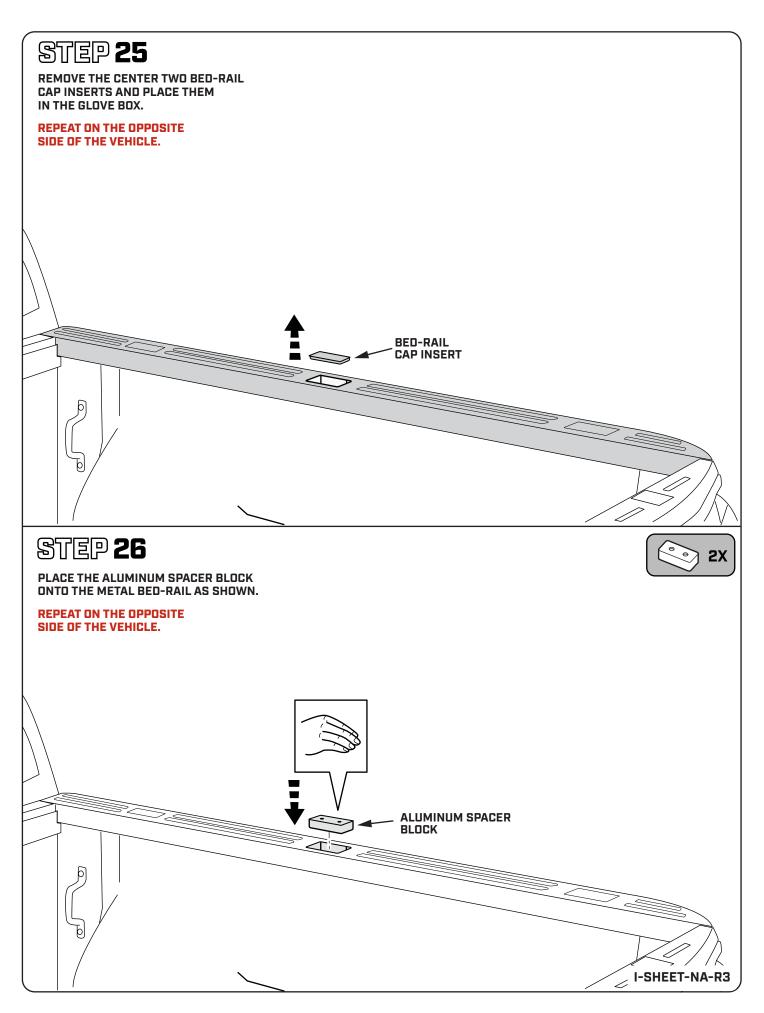
APPLY 2-3 INCHES OF SUPER GLUE NEAR THE RETENTION TAB, ALONG THE BOTTOM EDGE OF THE REAR FLANGE. FULLY INSERT THE RETENTION TAB INTO THE SLOT ON THE D-RUBBER.

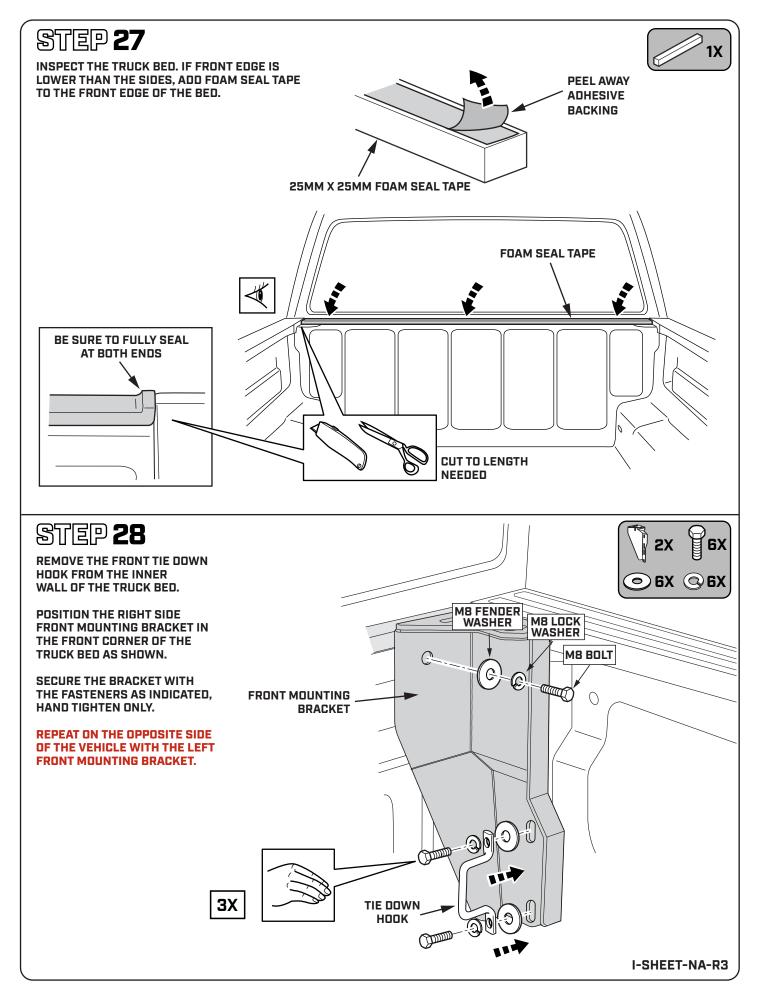
PRESS DOWN FIRMLY ON THE TAB AND THE D-RUBBER TO BOND IT TO THE REAR FLANGE, CREATING A TIGHT SEAL.

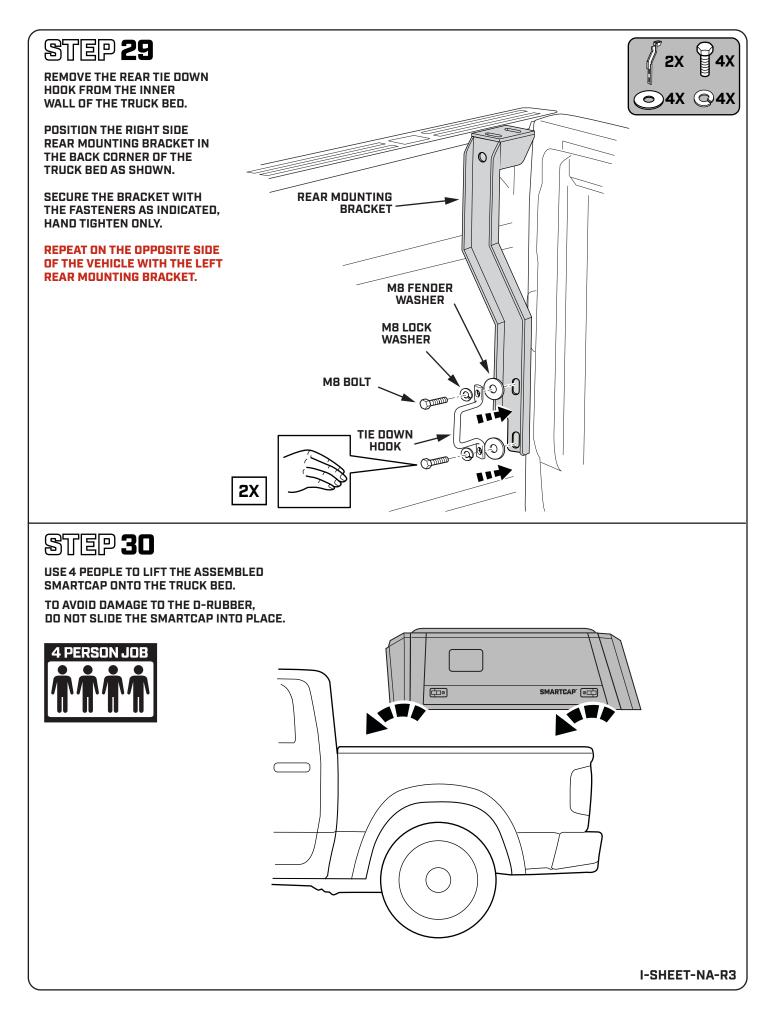


INSTALLATION HARDWARE







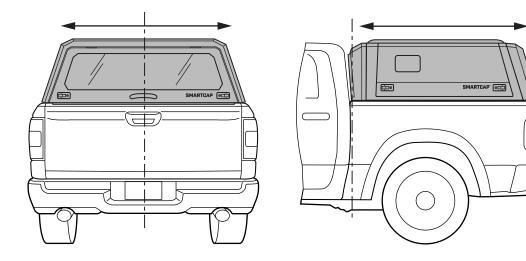




CHECK THAT THE SMARTCAP IS PROPERLY POSITIONED AND CENTERED ON THE TRUCK BED.

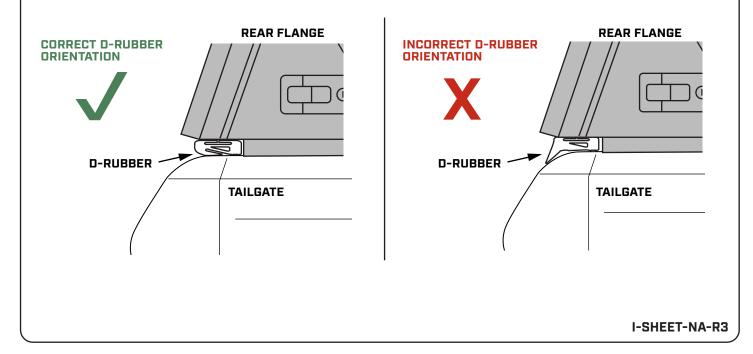
IT'S IMPORTANT THAT THE SMARTCAP IS NOT PUSHED TOO FAR FORWARD, LEAVING A GAP BETWEEN THE SMARTCAP AND THE CAB.

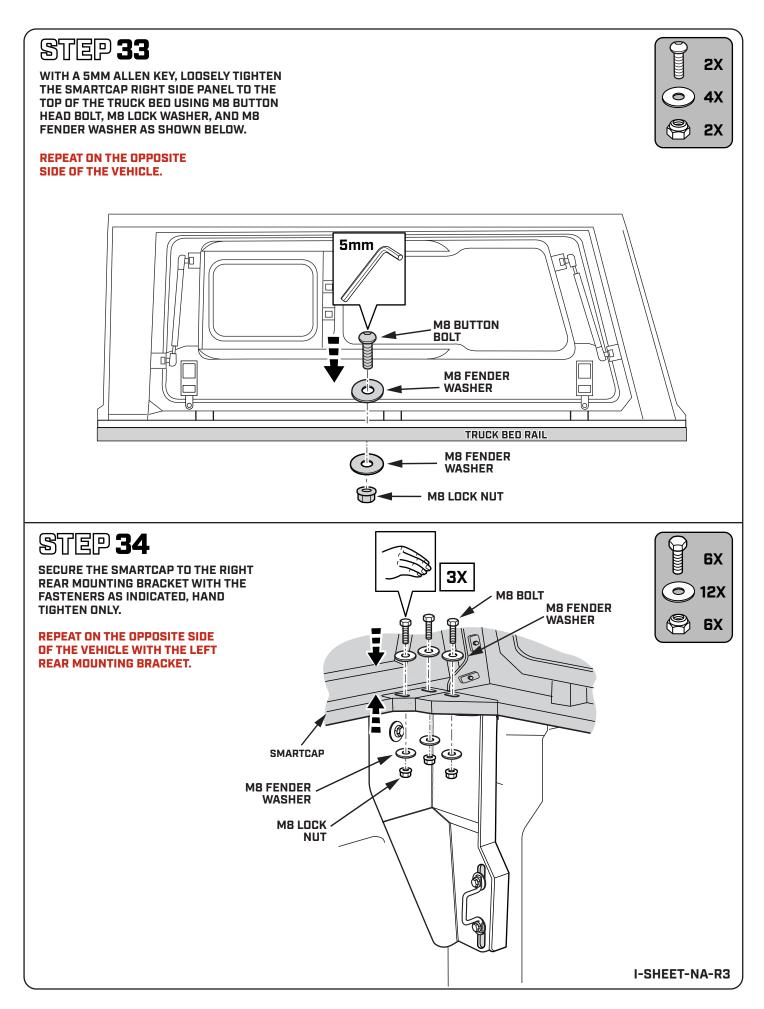


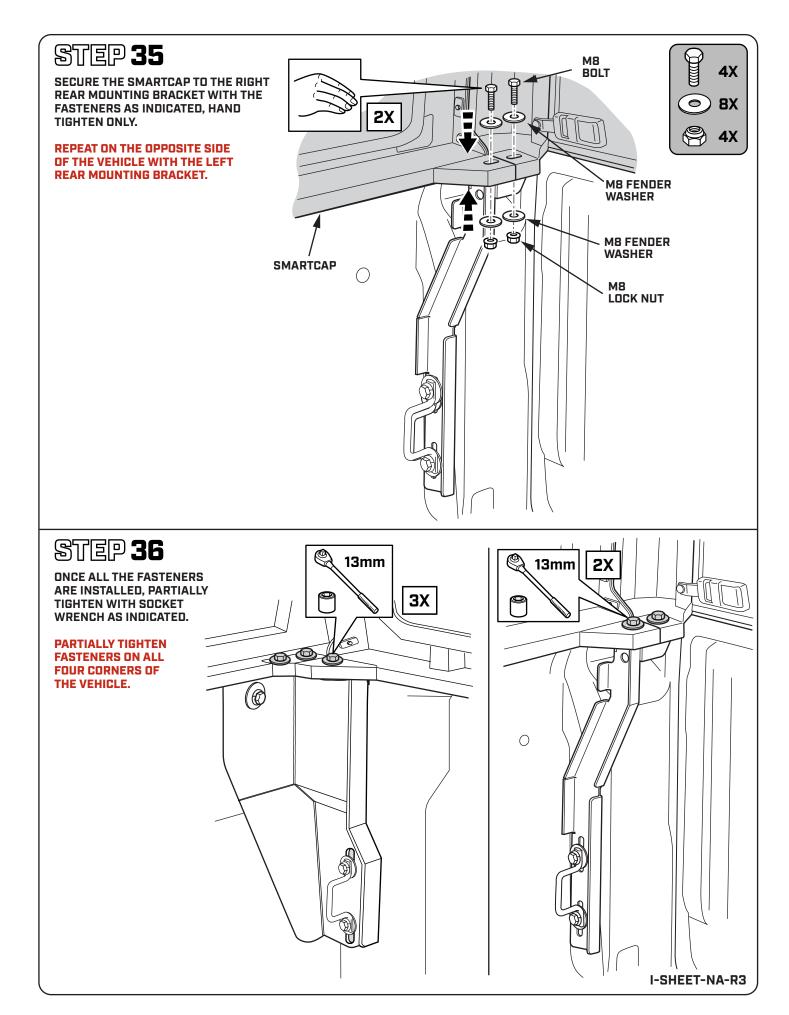


STEP 32

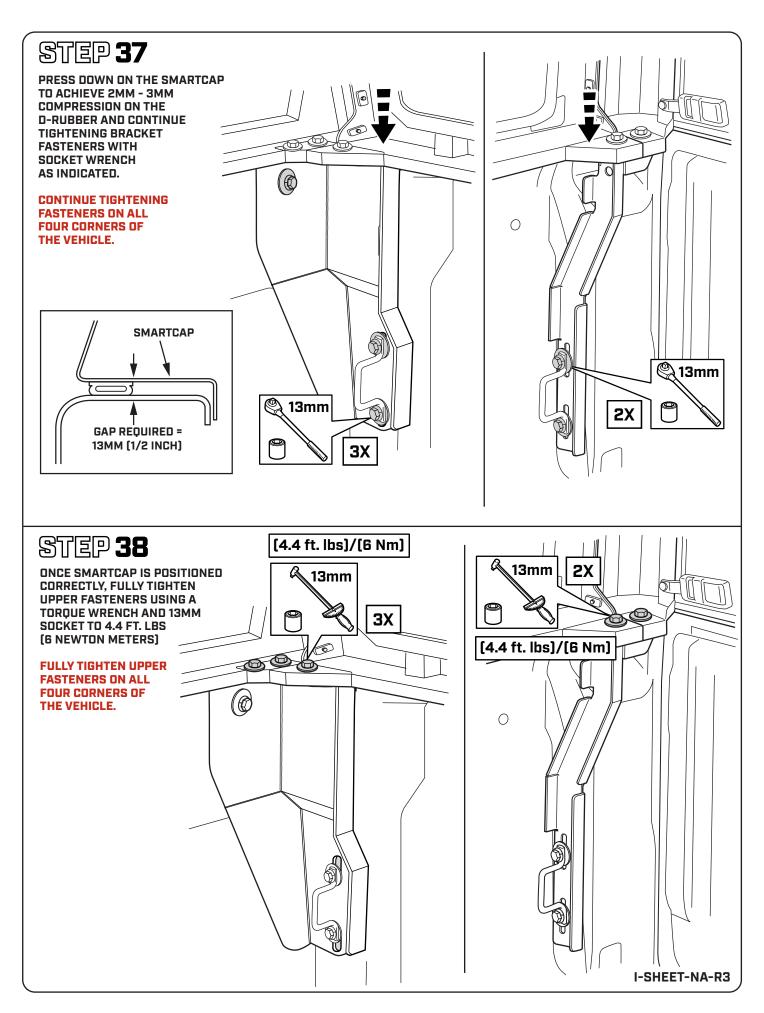
WALK AROUND THE TRUCK BED TO MAKE SURE THE D-RUBBER FITMENT IS CORRECT AND THAT THE RUBBER LIP IS PROPERLY TUCKED UNDERNEATH THE CAP.







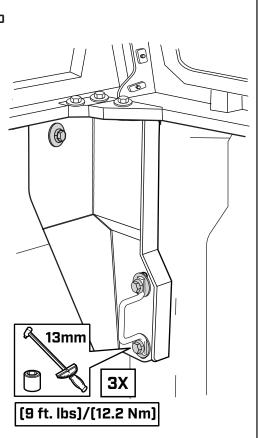
PG. 22

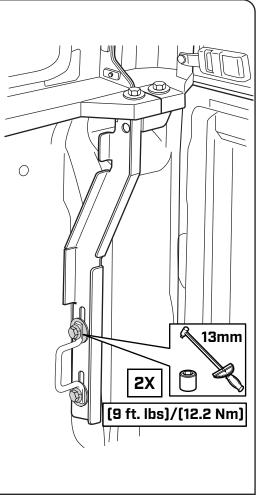


STEP 39

ONCE SMARTCAP IS POSITIONED CORRECTLY, FULLY TIGHTEN LOWER FASTENERS USING A TORQUE WRENCH AND 13MM SOCKET TO 9 FT. LBS [12.2 NEWTON METERS]

FULLY TIGHTEN LOWER FASTENERS ON ALL FOUR CORNERS OF THE VEHICLE.

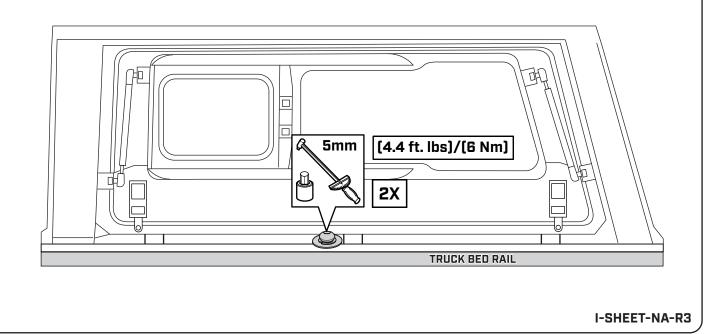




STEP **40**

USING A TORQUE WRENCH WITH A 5MM HEX KEY SOCKET, TIGHTEN THE M8 BUTTON HEAD BOLT TO 4.4 FT. LBS. (6 NEWTON METERS).

REPEAT ON THE OPPOSITE SIDE OF THE VEHICLE.



THIRD BRAKE LIGHT

