#### **SMARTCAP**°

# **INSTRUCTION GUIDE FORD SUPER DUTY EDITION** 2017-CURRENT (4th Generation) SMARTCAP OF

- PREPARE A CLEAN WORK AREA.
- WE RECOMMEND A MINIMUM OF 2 PEOPLE FOR ASSEMBLY AND 4 PEOPLE FOR INSTALLATION.
- ENSURE THE REQUIRED TOOLS ARE PRESENT AND ALL HARDWARE CONTENTS ARE ACCOUNTED FOR.
- NEVER USE ACETONE OR THINNERS ON PAINTED PARTS.
- READ THROUGH THE ENTIRE INSTRUCTION GUIDE BEFORE STARTING THIS PROCEDURE AND FOLLOW THE STEPS CAREFULLY TO AVOID ANY DAMAGE TO THE COMPONENTS OR THE VEHICLE.

#### SMARTCAP.COM

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#### **TOOLS REQUIRED**













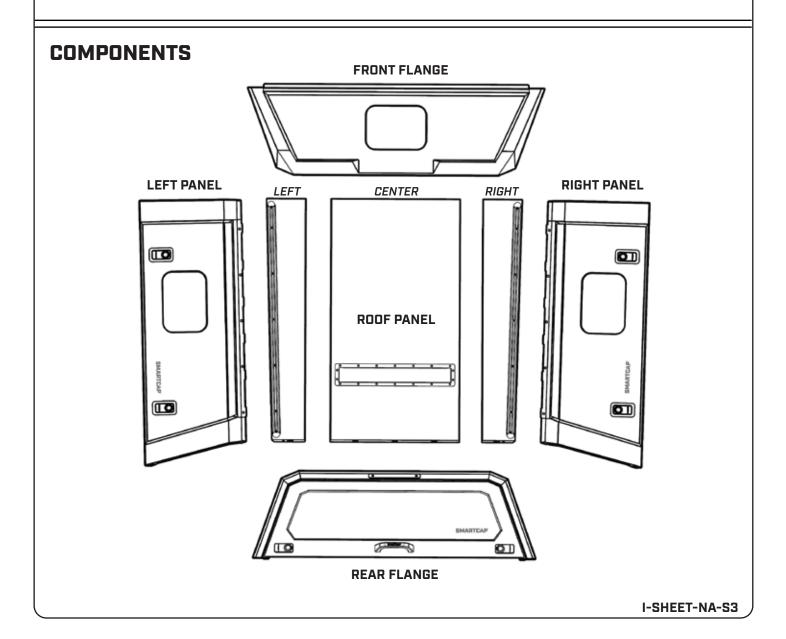






#### **IMPORTANT**

- **▼** USE ONLY THE TOOLS RECOMMENDED ABOVE.
- **▼** USE ONLY THE HARDWARE PROVIDED IN THIS KIT.
- ASSISTANCE WILL BE NEEDED FOR THIS INSTALLATION.
   FOUR PEOPLE ARE RECOMMENDED TO LIFT THE SMARTCAP ONTO THE VEHICLE.
- AVOID PINCHING OR CRUSHING HANDS AND FINGERS.
- **▼ INSPECT ALL KIT COMPONENTS FOR DAMAGE BEFORE ASSEMBLY.**
- NEVER USE ACETONE OR THINNERS ON PAINTED PARTS.



#### **ASSEMBLY HARDWARE**

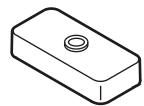
#### **FITMENT KIT---**

M6 BOLT



42X

FASTENER BLOCK CLAMP



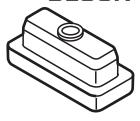
42X

M6 LOCK WASHER



42X

FASTENER BLOCK



42X

**D-RUBBER** 



1X

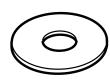
**SPARE PARTS** 







M6 FENDER WASHER

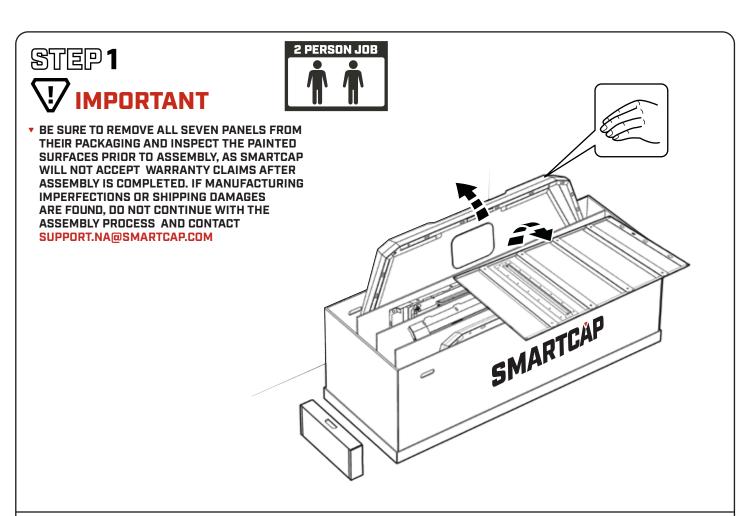


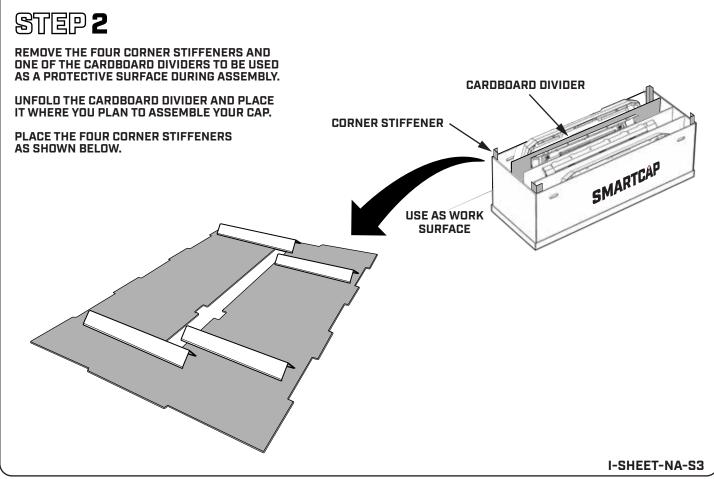
12X

M6 LOCK NUT



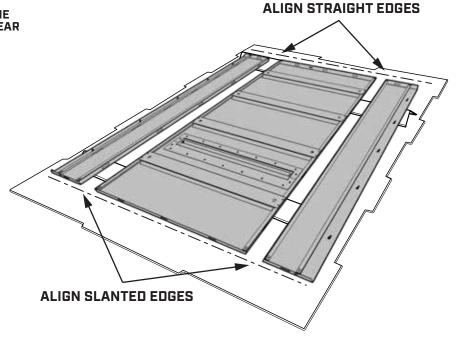
12X

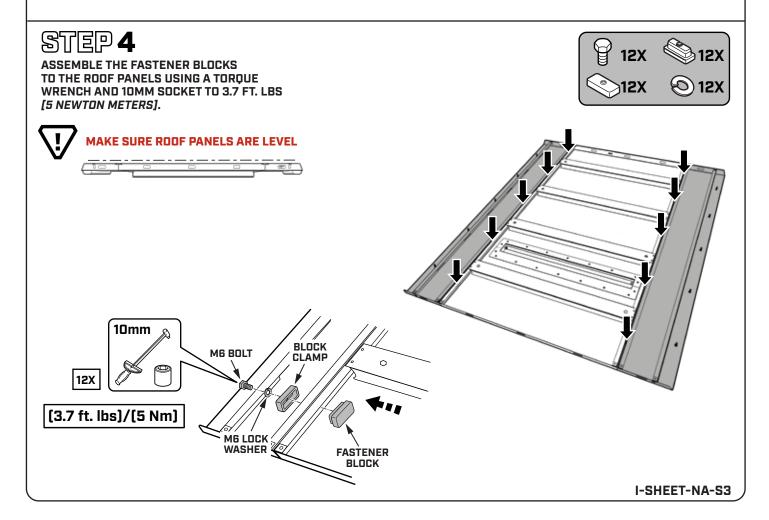




PLACE THE ROOF PANELS ON TOP OF THE CORNER STIFFENERS, WITH THE BOTTOM OF THE ROOF PANELS FACING UP.

ALIGN THE PANELS SO THAT THE PROFILE OF THE FRONT AND REAR EDGES MATCH.

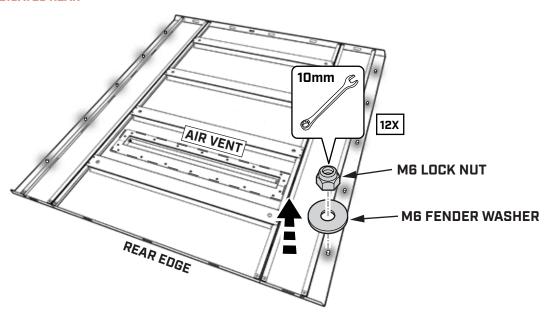


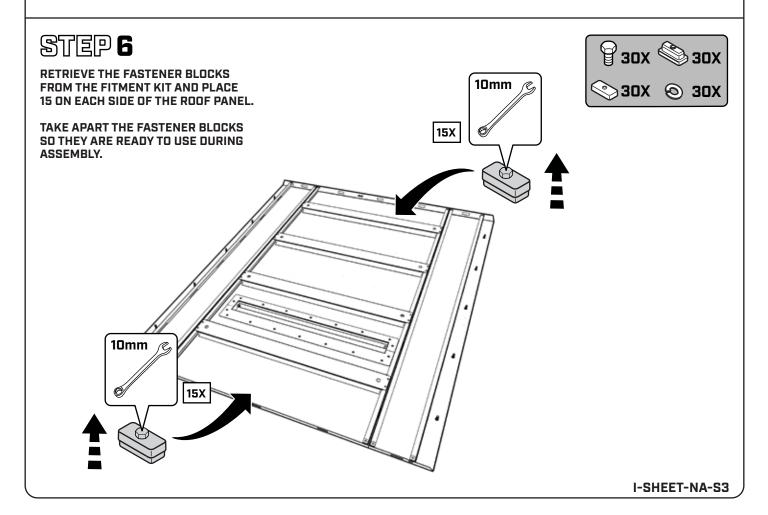


USE A 10MM COMBINATION WRENCH TO REMOVE THE LOCK NUTS AND FENDER WASHERS FROM THE ROOF BOLTS AND SAVE FOR REUSE.



**AIR VENT INDICATES REAR** 





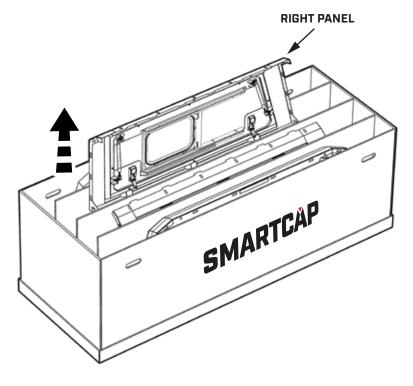
LOCATE THE RIGHT PANEL IN THE SMARTCAP PACKAGE AND BRING IT TO YOUR WORK AREA.

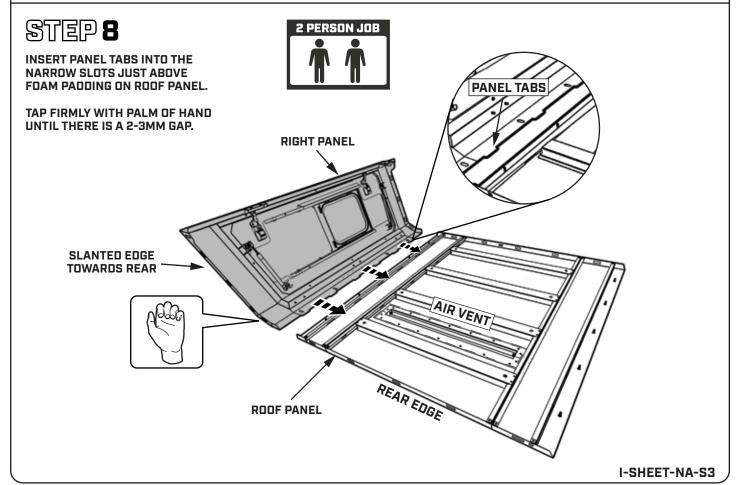


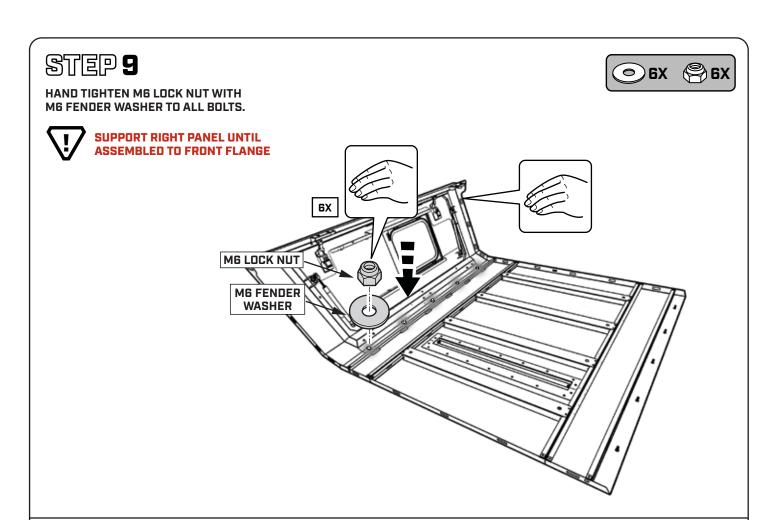


**SLANTED EDGE INDICATES REAR** 





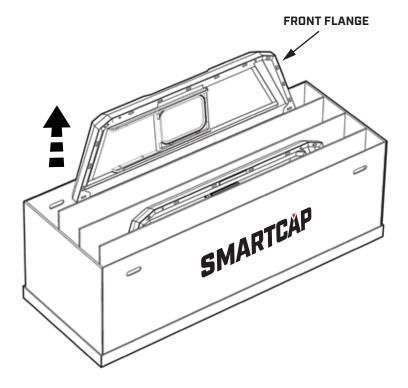






LOCATE THE FRONT FLANGE IN THE SMARTCAP PACKAGE AND BRING IT TO YOUR WORK AREA.

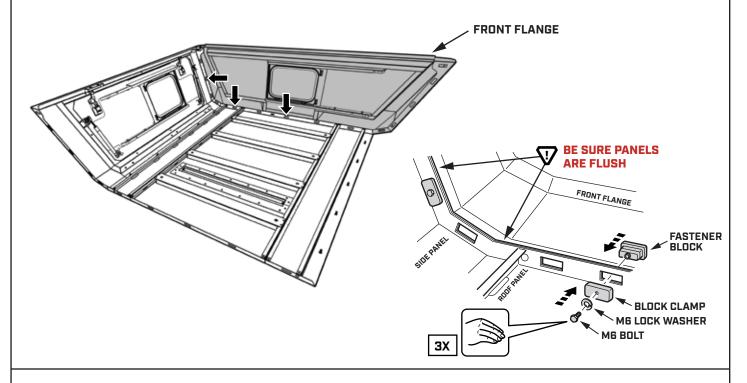




PLACE FRONT FLANGE AS SHOWN BELOW.

HAND TIGHTEN TWO FASTENER BLOCKS AT THE INDICATED LOCATIONS TO SUPPORT THE RIGHT PANEL AND FRONT FLANGE.



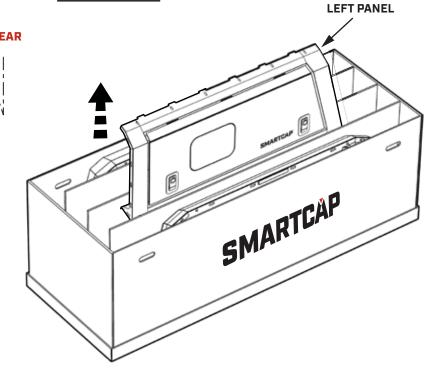


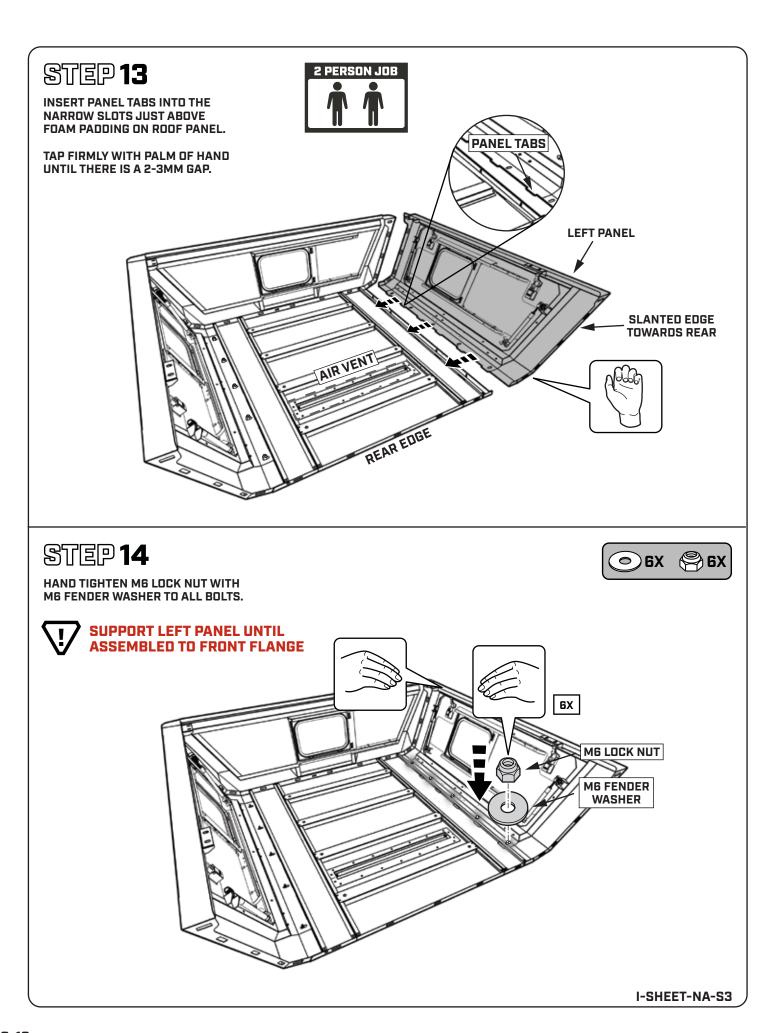
## STEP 12

LOCATE THE LEFT PANEL IN THE SMARTCAP PACKAGE AND BRING IT TO YOUR WORK AREA.







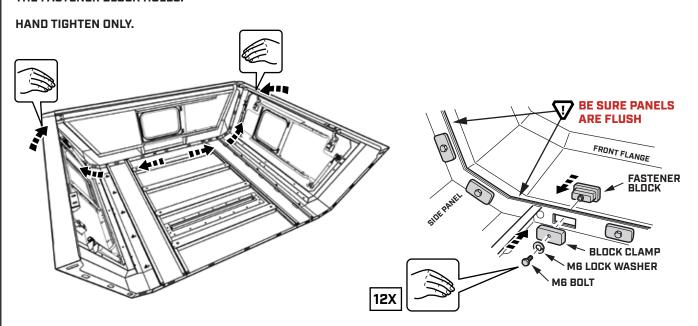


INSTALL HARDWARE ALONG FRONT FLANGE WITH BOLT ON INSIDE.



START AT CENTER OF THE FRONT FLANGE AND WORK YOUR WAY OUTWARDS.

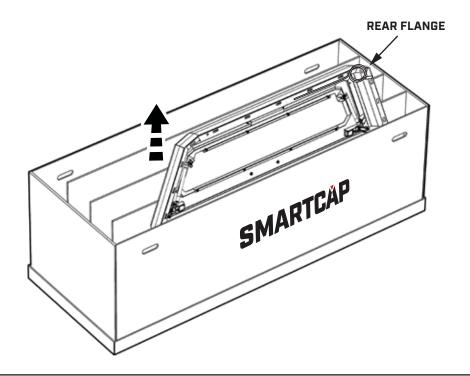
ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES.



## STEP 16

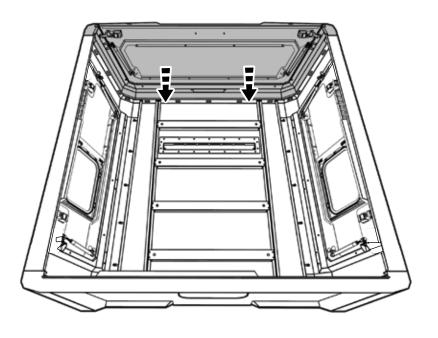
LOCATE THE REAR FLANGE IN THE SMARTCAP PACKAGE AND BRING IT TO YOUR WORK AREA.





PLACE REAR FLANGE AS SHOWN BELOW.





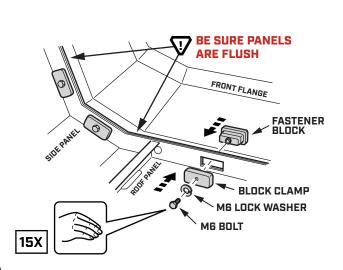
## STEP 18

INSTALL HARDWARE ALONG REAR FLANGE WITH BOLT ON INSIDE.

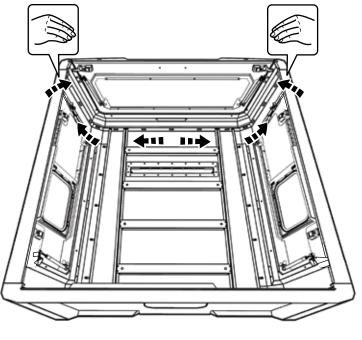
START AT CENTER OF THE REAR FLANGE AND WORK YOUR WAY OUTWARDS.

ADJUST LEFT AND RIGHT PANELS TO ALIGN THE FASTENER BLOCK HOLES.

HAND TIGHTEN ONLY.



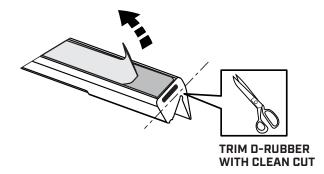


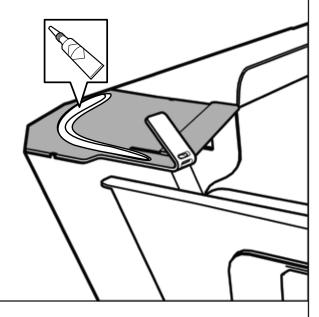


TRIM THE D-RUBBER WITH A CLEAN, STRAIGHT CUT.





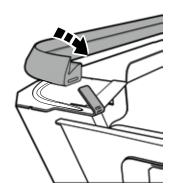


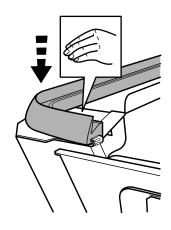


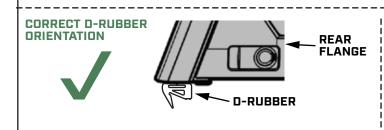
## STEP 22

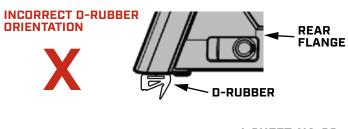
FULLY INSERT THE RETENTION TAB INTO THE SLOT ON THE D-RUBBER. ENSURE THE D-RUBBER IS ORIENTED CORRECTLY WITH ITS PROFILE MATCHING THE CONTOUR OF THE REAR FLANGE.

PRESS DOWN FIRMLY ON THE TAB AND THE D-RUBBER TO BOND IT TO THE REAR FLANGE, CREATING A TIGHT SEAL.



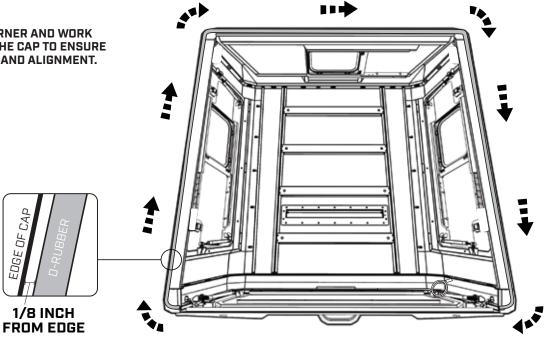






ALIGN THE D-RUBBER ALONG THE SMARTCAP'S EDGE, MAINTAINING A CONSISTENT 1/8 INCH GAP FROM THE EDGE.

START FROM ONE CORNER AND WORK YOUR WAY AROUND THE CAP TO ENSURE PROPER PLACEMENT AND ALIGNMENT.



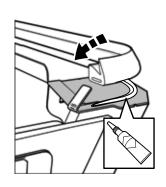
## STEP 24

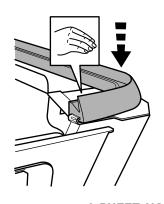
TRIM ANY EXCESS D-RUBBER BEYOND THE EDGE FOR A NEAT FINISH.

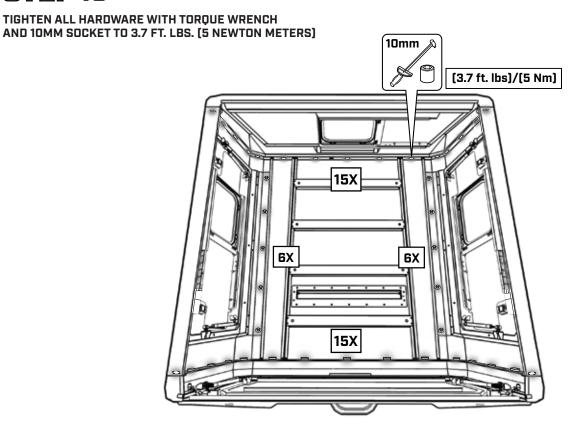
APPLY 2-3 INCHES OF SUPER GLUE NEAR THE RETENTION TAB, ALONG THE BOTTOM EDGE OF THE REAR FLANGE. FULLY INSERT THE RETENTION TAB INTO THE SLOT ON THE D-RUBBER.

PRESS DOWN FIRMLY ON THE TAB AND THE D-RUBBER TO BOND IT TO THE REAR FLANGE, CREATING A TIGHT SEAL.





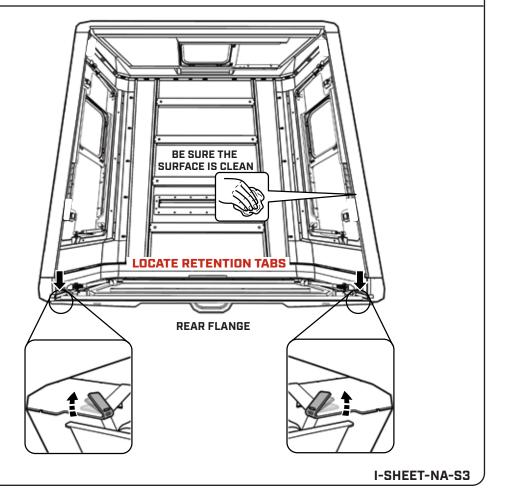




## STEP 20

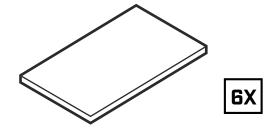
ENSURE THE ENTIRE BOTTOM EDGE OF THE SMARTCAP IS CLEAN.

LOCATE BOTH RETENTION TABS ON THE REAR FLANGE AND BEND EACH TO A 45-DEGREE ANGLE FOR D-RUBBER FITMENT.

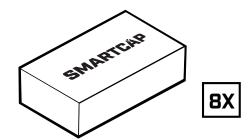


#### **INSTALLATION HARDWARE**

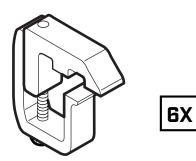
#### THIN RUBBER PAD



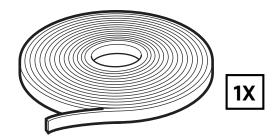
#### THICK RUBBER PAD



#### **MOUNTING CLAMP**



#### **FOAM SEAL TAPE**

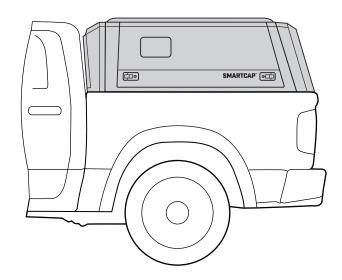


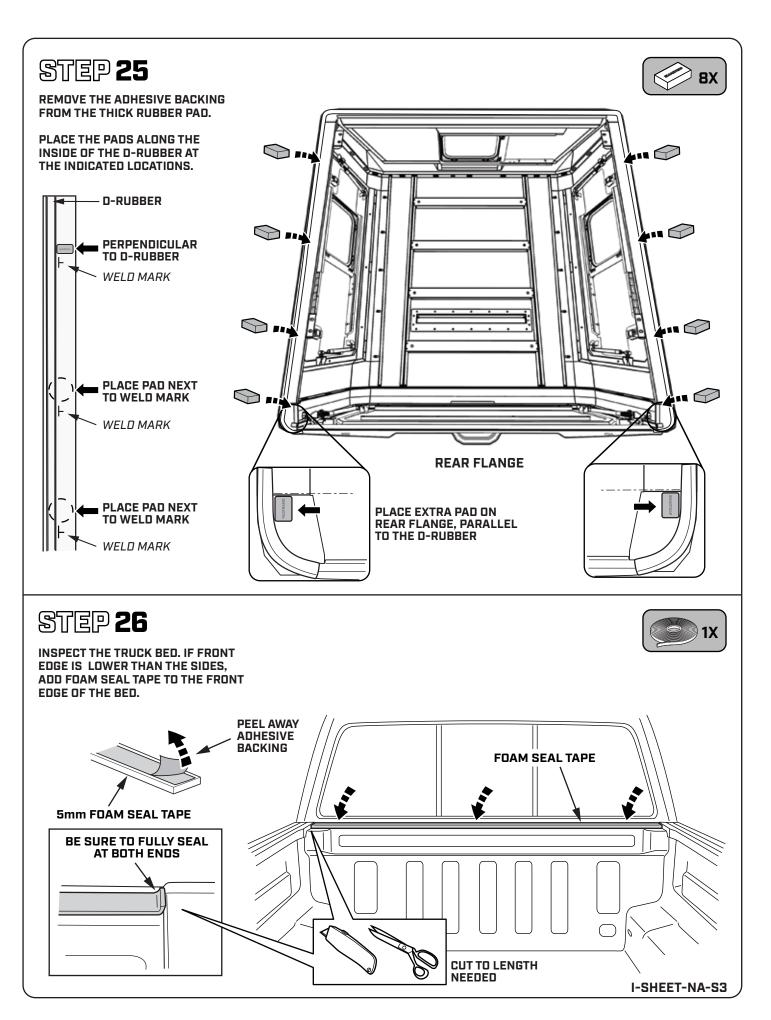
#### **VEHICLE INSTALLATION**



## **IMPORTANT**

- ▼ ASSISTANCE WILL BE NEEDED FOR THIS INSTALLATION. FOUR PEOPLE ARE RECOMMENDED TO LIFT THE SMARTCAP ONTO THE VEHICLE.
- AVOID PINCHING OR CRUSHING HANDS AND FINGERS.
- ▼ READ THROUGH THE ENTIRE PROCEDURE BEFORE STARTING.

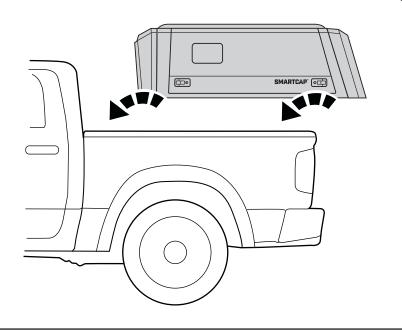




USE 4 PEOPLE TO LIFT THE ASSEMBLED SMARTCAP ONTO THE TRUCK BED.

TO AVOID DAMAGE TO THE D-RUBBER, DO NOT SLIDE THE SMARTCAP INTO PLACE.



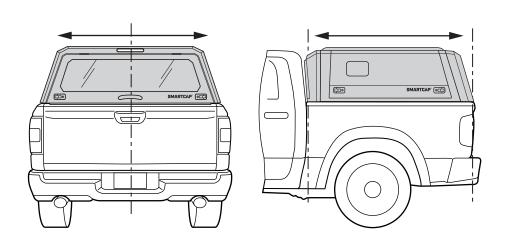


## STEP 28

CHECK THAT THE SMARTCAP IS PROPERLY POSITIONED AND CENTERED ON THE TRUCK BED.

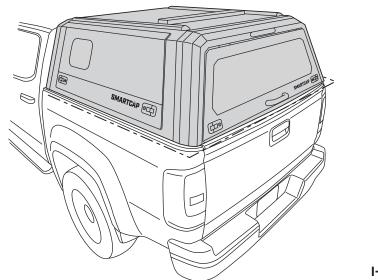
IT'S IMPORTANT THAT THE SMARTCAP IS NOT PUSHED TOO FAR FORWARD, LEAVING A GAP BETWEEN THE SMARTCAP AND THE CAB.

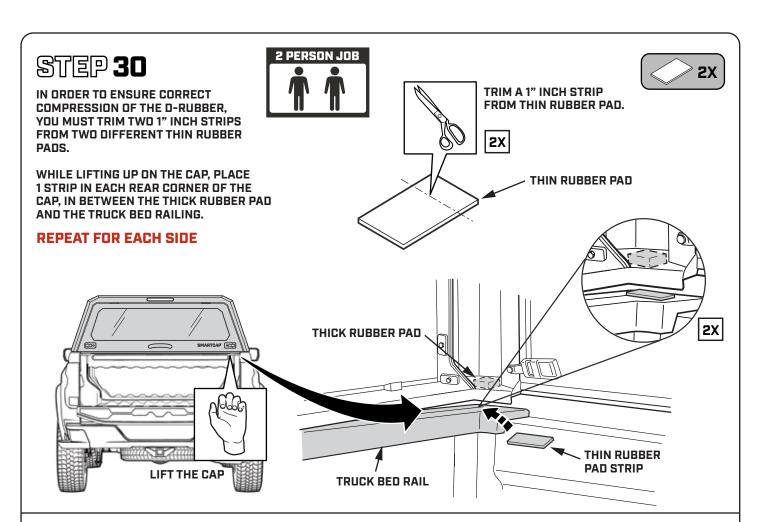




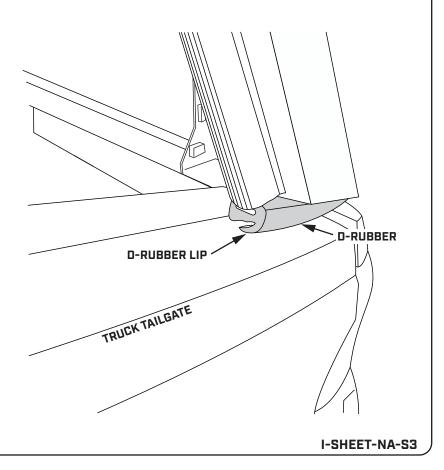
## **STEP 29**

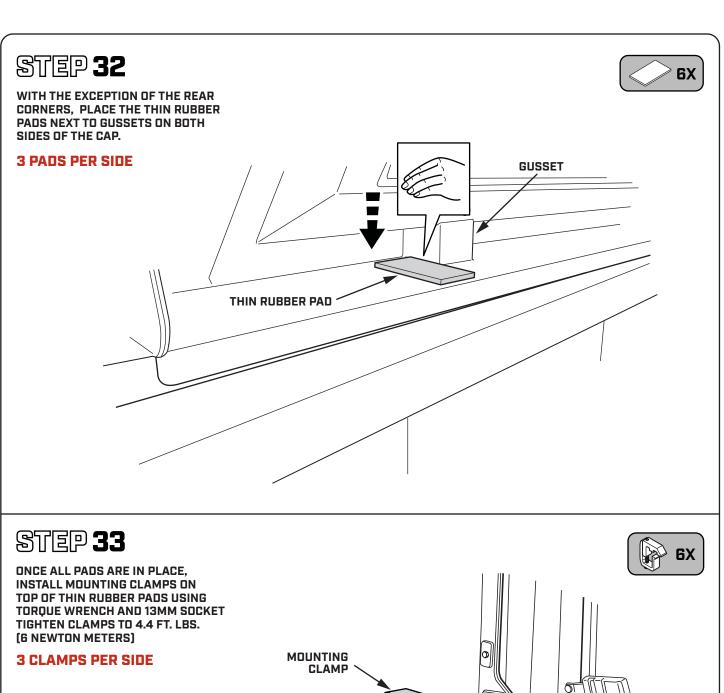
WALK AROUND THE TRUCK BED TO MAKE SURE THE D-RUBBER FITMENT IS CORRECT AND THAT THE RUBBER LIP IS PROPERLY TUCKED UNDERNEATH THE CAP.

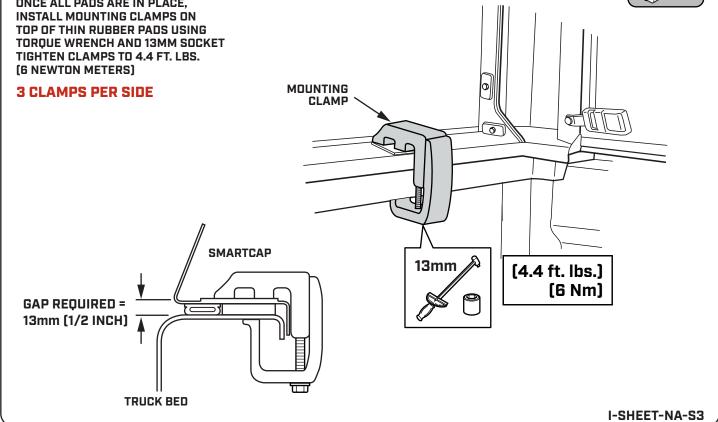




CHECK THE OPERATION OF THE TAILGATE. THE LIP OF THE D-RUBBER SHOULD GRAZE THE TAILGATE WHEN OPENING AND CLOSING WITH EASE.







#### THIRD BRAKE LIGHT CONNECTOR INSTALLATION



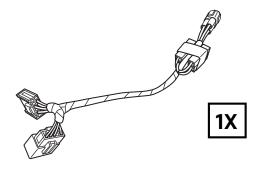
#### **IMPORTANT**

- BE SURE THE VEHICLE IS TURNED OFF FOR THIS INSTALLATION.
- ▼ READ THROUGH THE ENTIRE PROCEDURE BEFORE STARTING AND FOLLOW THE STEPS CAREFULLY TO ENSURE THE THIRD BRAKE LIGHT WILL FUNCTION PROPERLY.
- **▼** USE A TEST LIGHT TO CHECK FOR SUCCESSFUL INSTALLATION.
- DETERMINE WHICH CONNECTOR HARNESS YOUR FITMENT KIT CONTAINS.

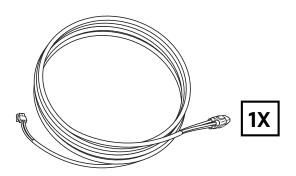


**ZORG HARNESS 002-218/100-219** 

#### **T-HARNESS**



## **CONNECTOR HARNESS**



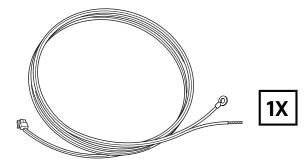
## STEP 57-68

**ZORG HARNESS 100-226** 

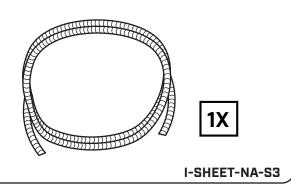
#### **SPLICE TERMINAL**



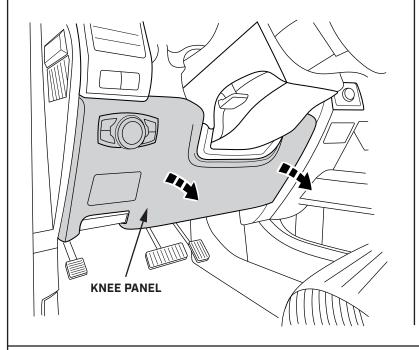
#### **CONNECTOR HARNESS**

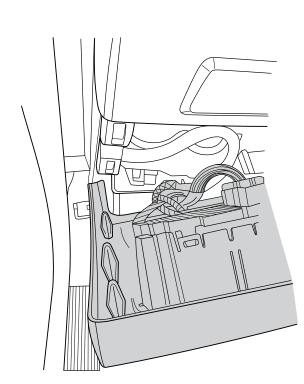


#### PLASTIC SHEATH



STARTING FROM THE UPPER CORNERS, GENTLY PRY AND RELEASE THE CLIPS TO REMOVE THE DRIVER-SIDE KNEE PANEL.

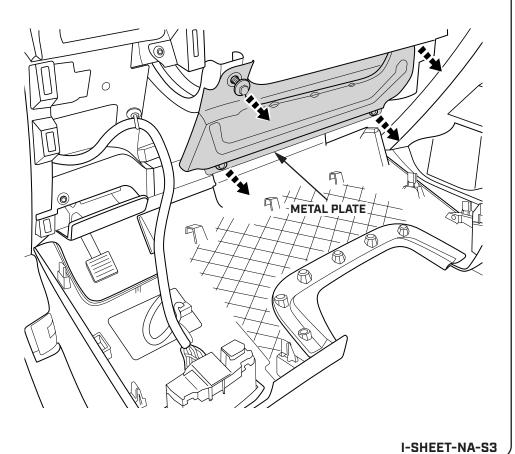




## **STEP 35**

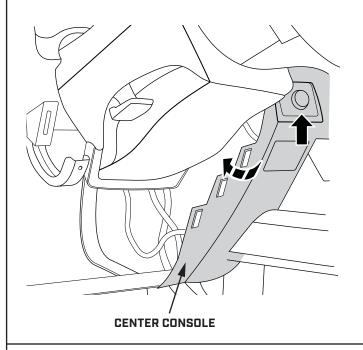
USE A 10MM SOCKET WRENCH TO REMOVE THE 4 BOLTS HOLDING THE METAL PLATE.

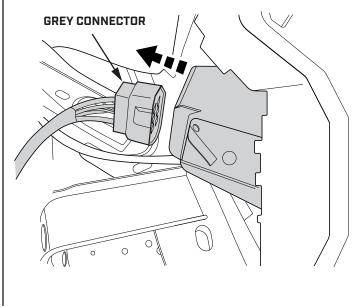
REMOVE THE METAL PLATE.



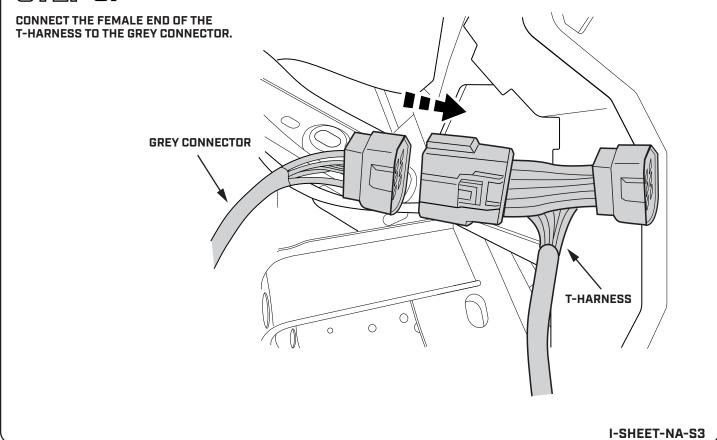
LOCATE THE GREY CONNECTOR ON THE INSIDE OF THE CENTER CONSOLE, BEHIND THE DRIVE SELECTOR SWITCH.

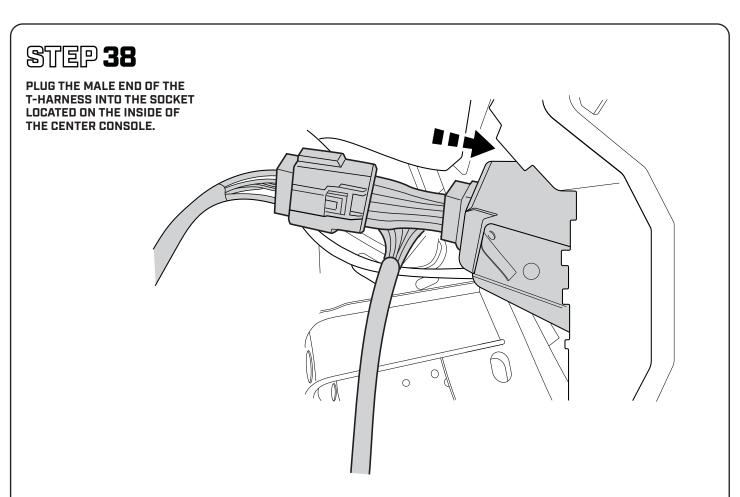
DISCONNECT THE GREY CONNECTOR FROM THE SOCKET.

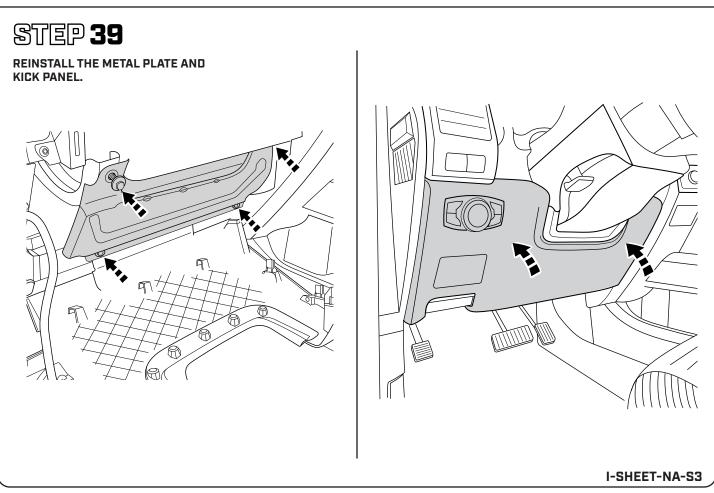


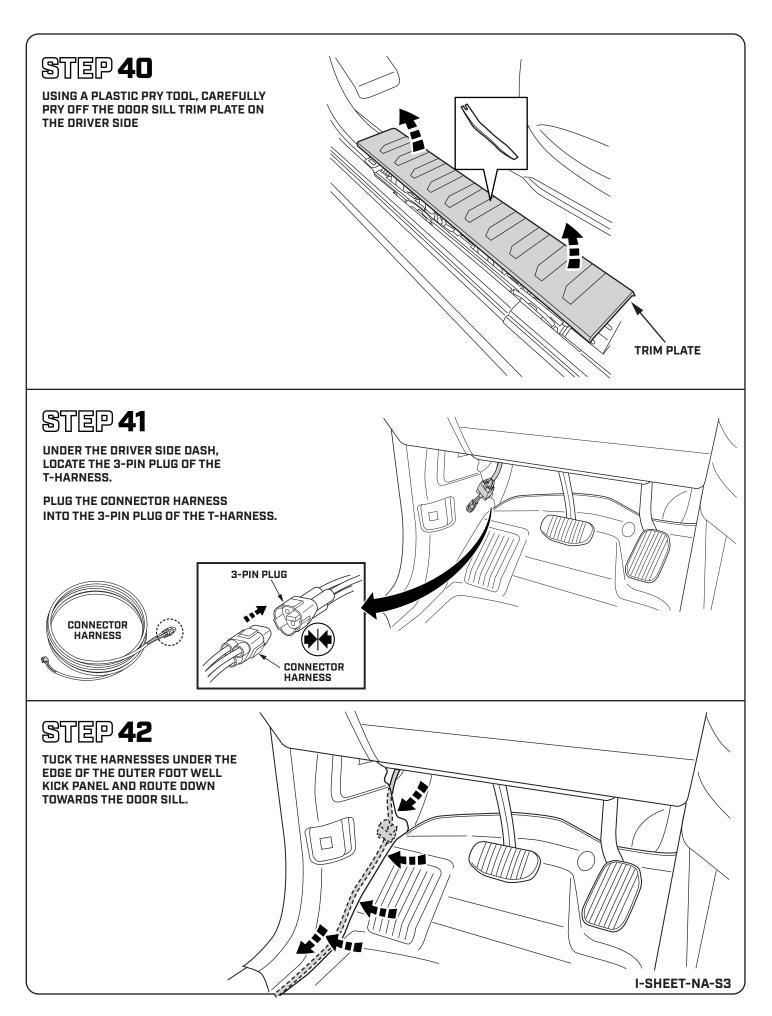


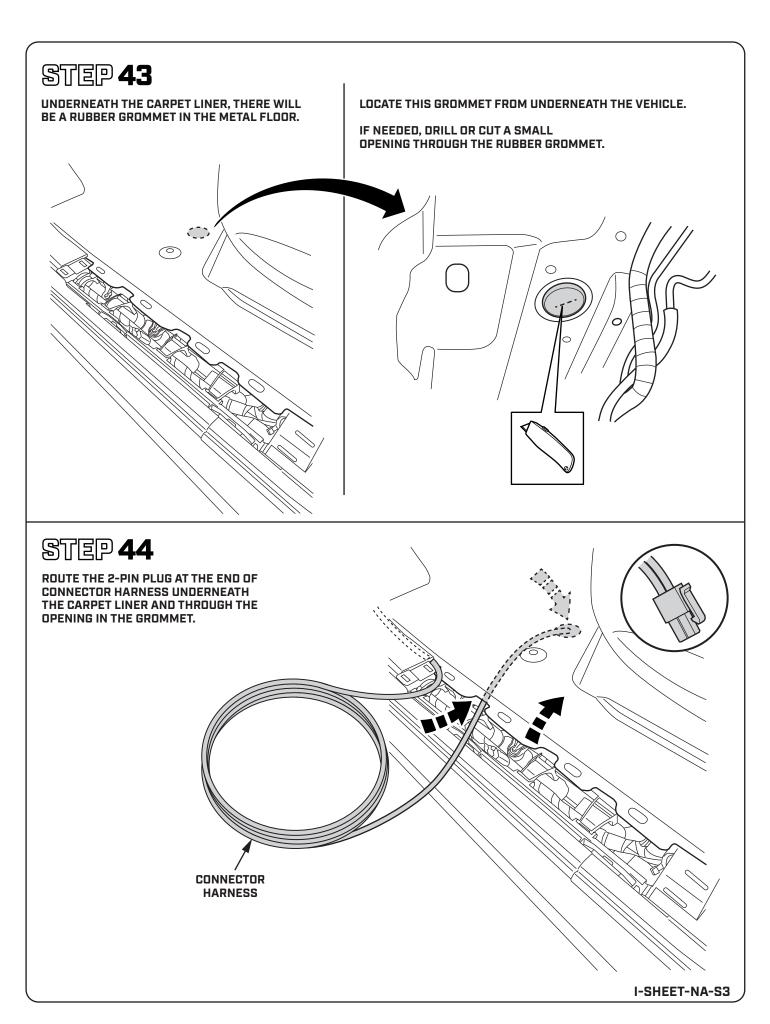
## STEP 37







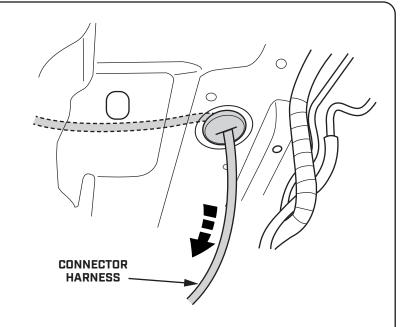




CAREFULLY PULL THE ENTIRE LENGTH OF THE CONNECTOR HARNESS DOWN THROUGH THE GROMMET.

IT IS RECOMMENDED THAT A SEALING COMPOUND BE APPLIED TO THE OPENING FOR WEATHER AND DIRT PROTECTION.

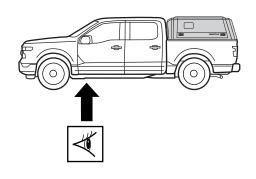


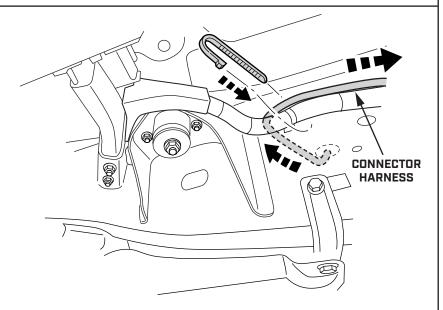


## **STEP 46**

FROM UNDERNEATH THE VEHICLE, BEGIN ROUTING THE CONNECTOR HARNESS OVER THE TOP OF THE DRIVER SIDE FRAME RAIL.

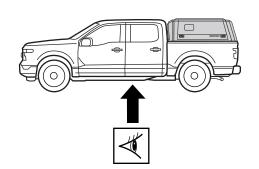
SECURE THE HARNESS ALONG THE OUTSIDE OF THE FRAME WITH CABLE TIES AS SHOWN.

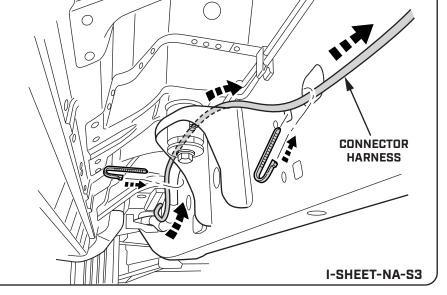




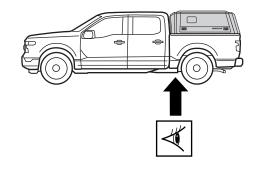
## STEP 47

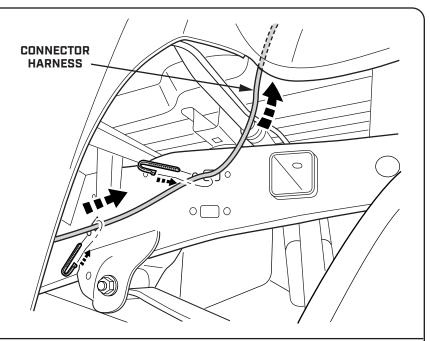
CONTINUE ROUTING THE CONNECTOR HARNESS TOWARDS THE REAR OF THE VEHICLE, SECURING TO THE VEHICLE WITH CABLE TIES WHEN NECESSARY.





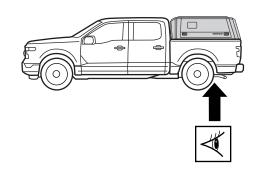
ROUTE THE CONNECTOR HARNESS UP AND OVER THE REAR WHEEL WELL.

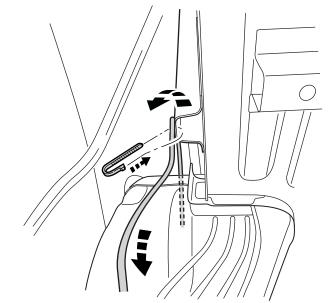




## STEP 49

ROUTE THE CONNECTOR HARNESS DOWN OVER THE BACK OF THE REAR WHEEL WELL AND SECURE WITH CABLE TIE AS SHOWN.

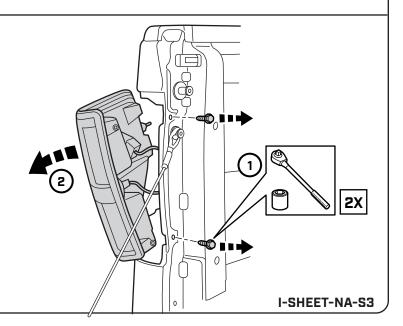


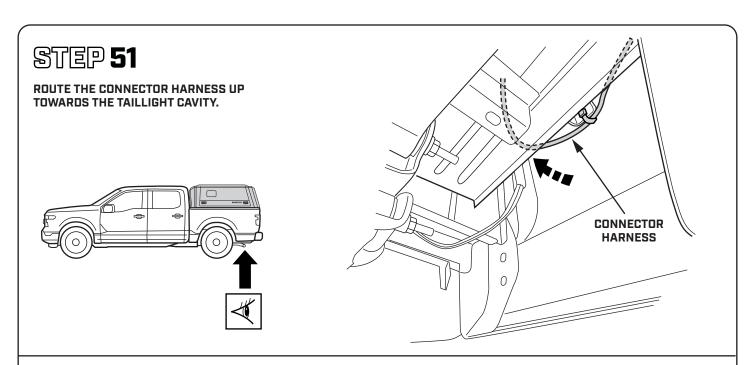


## STEP 50

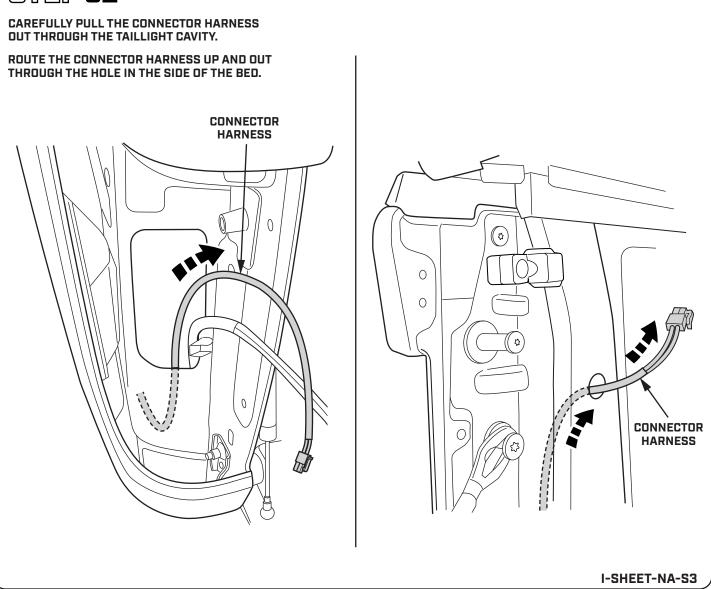
REMOVE THE BOLTS HOLDING THE DRIVER SIDE TAILLIGHT ASSEMBLY

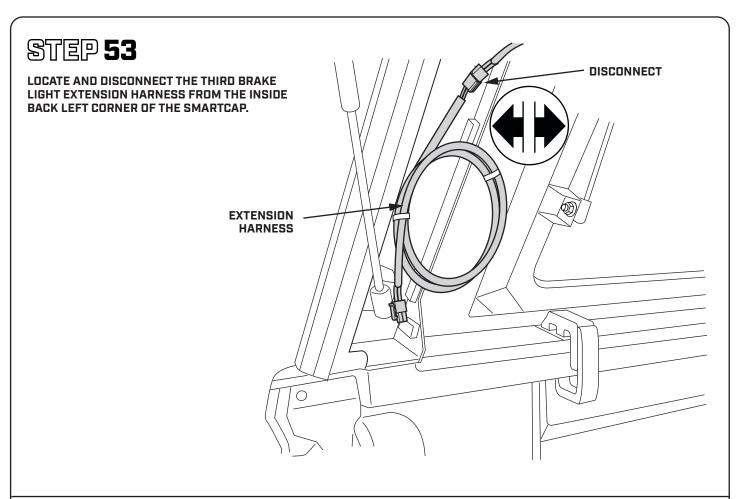
PLACE THE TAILLIGHT CAREFULLY ON THE TAILGATE.
DO NOT UNPLUG ANY CONNECTORS

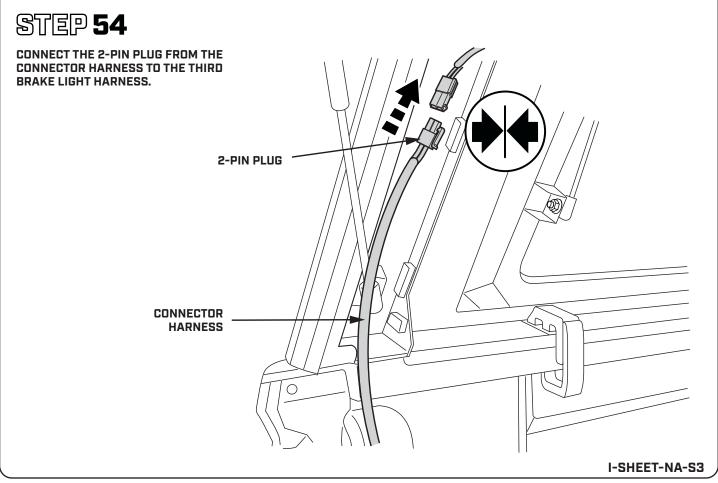


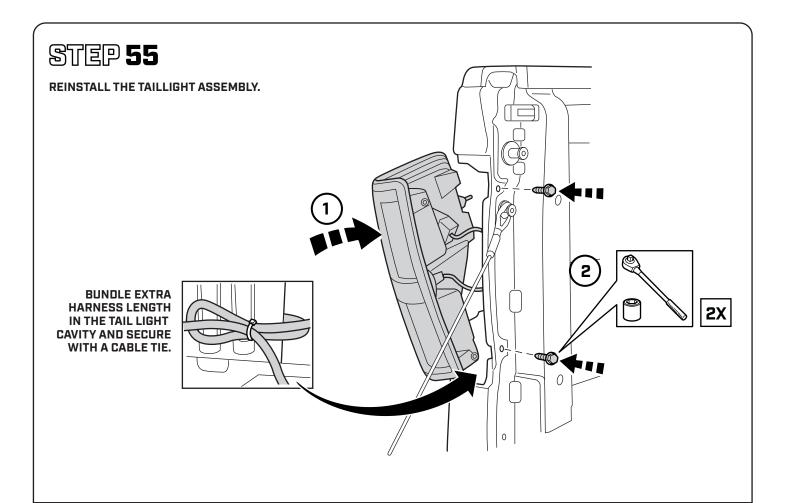








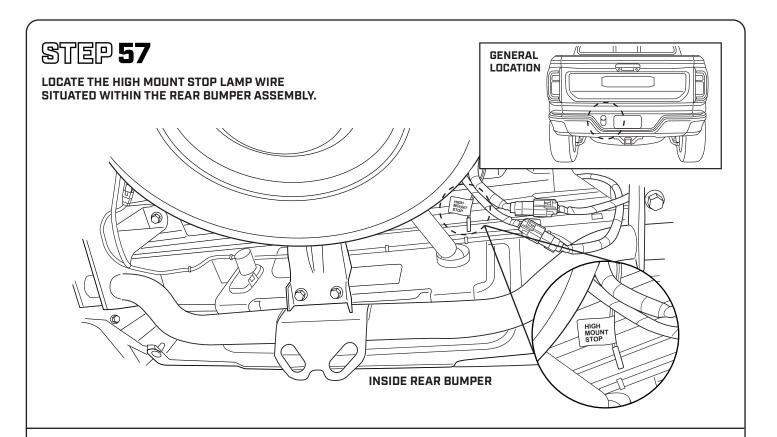




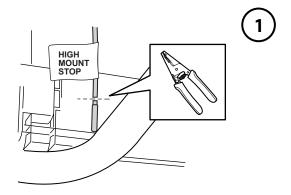


## **TEST YOUR BRAKE LIGHTS & TURN SIGNALS**

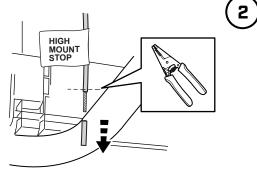
- ▼ START THE TRUCK. SOME MODELS MAY TAKE UP TO 30 SECONDS FOR THE VEHICLE TO DETECT THE NEW CONNECTION.
- ▼ CHECK THE BRAKE LIGHTS AND TURN SIGNALS TO BE SURE THEY ARE FUNCTIONING PROPERLY.
- ▼ ONCE YOU HAVE CONFIRMED THAT THE LIGHTS ARE WORKING CORRECTLY, SECURE THE HARNESS WITH CABLE TIES.
- ▼ BE SURE NOT TO INTERFERE WITH ANY MOVING PARTS ON THE VEHICLE.



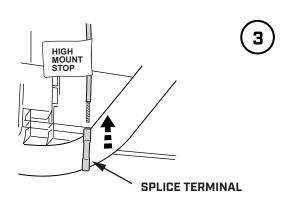
USE WIRE STRIPPERS TO TRIM OFF THE END OF THE LAMP WIRE.



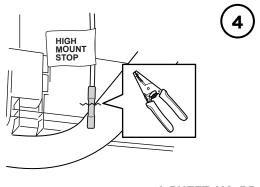
USE WIRE STRIPPERS TO REMOVE A HALF INCH OF PLASTIC WIRE INSULATION, EXPOSING THE COPPER WIRING WITHIN.



SLIDE THE STRIPPED END OF THE LAMP WIRE INTO ONE SIDE OF THE SPLICE TERMINAL.

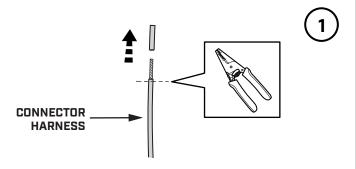


USE WIRE STRIPPERS TO APPLY FIRM PRESSURE TO THE SPLICE TERMINAL AT THE POINT WHERE THE WIRE ENTERS.

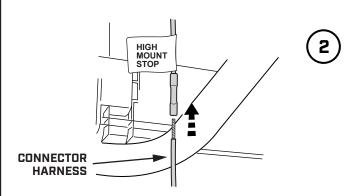


LOCATE THE SUPPLIED CONNECTOR HARNESS.

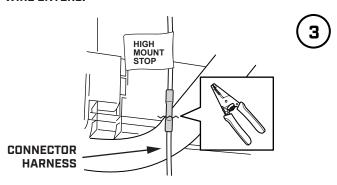
USE THE WIRE STRIPPERS TO REMOVE A HALF INCH OF PLASTIC INSULATION FROM THE END OF THE BLUE WIRE



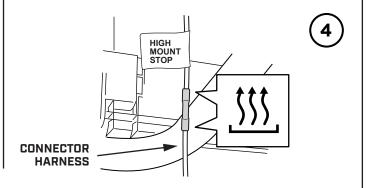
SLIDE THE STRIPPED END OF THE CONNECTOR HARNESS WIRE INTO THE OTHER SIDE OF THE SPLICE TERMINAL.



USE WIRE STRIPPERS TO APPLY FIRM PRESSURE TO THE SPLICE TERMINAL AT THE POINT WHERE THE WIRE ENTERS.

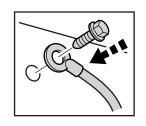


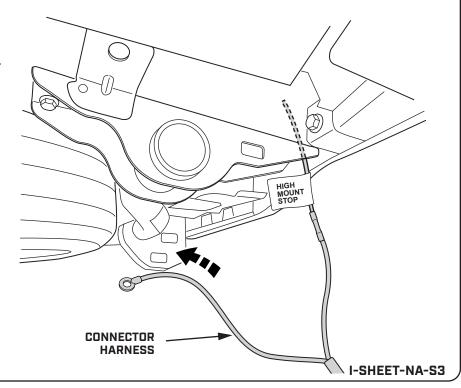
APPLY HEAT TO THE SPLICE TERMINAL TO SHRINK AND CONFORM TIGHTLY AROUND THE WIRES.



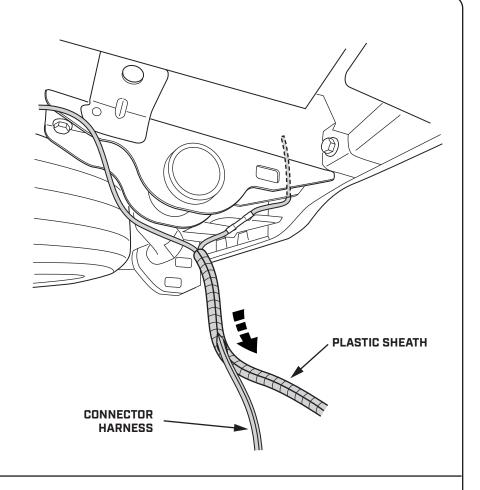
## STEP 60

SECURE THE GROUND WIRE ON THE CONNECTOR HARNESS TO THE CHASSIS AT A SUITABLE LOCATION UNDER THE VEHICLE.





APPLY THE PLASTIC PROTECTIVE SHEATH ALONG THE ENTIRE LENGTH OF THE CONNECTOR HARNESS.



## **STEP 62**

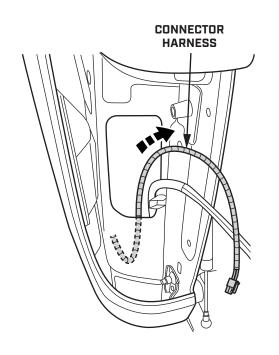
REMOVE THE BOLTS HOLDING THE DRIVER SIDE TAILLIGHT CAREFULLY ON THE TAILGATE. DO NOT UNPLUG ANY CONNECTORS

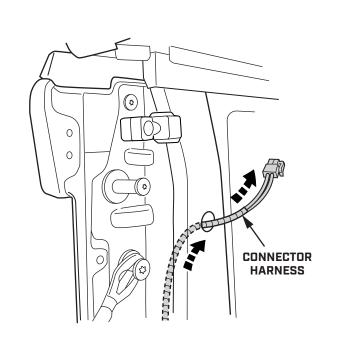
2

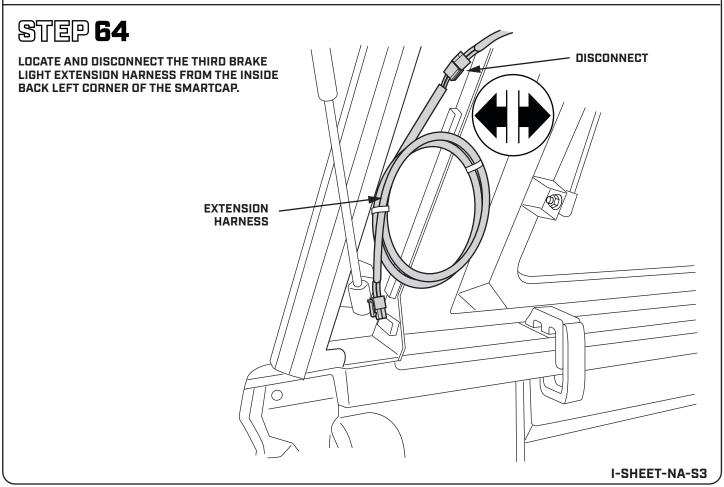
1-SHEET-NA-S3

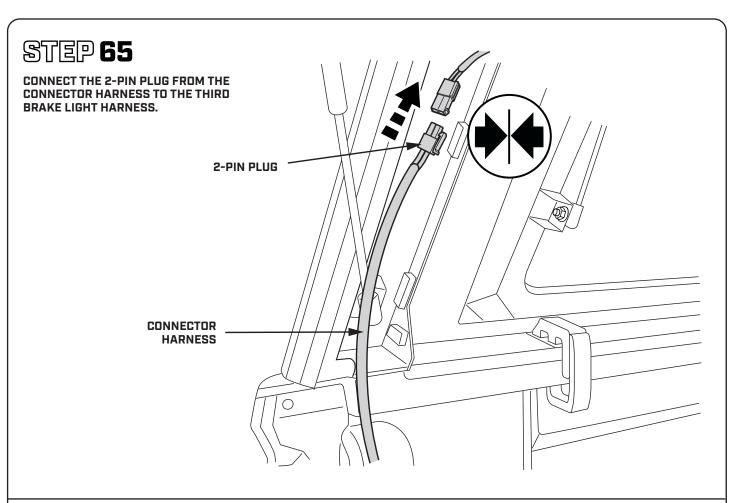
CAREFULLY PULL THE CONNECTOR HARNESS OUT THROUGH THE TAILLIGHT CAVITY.

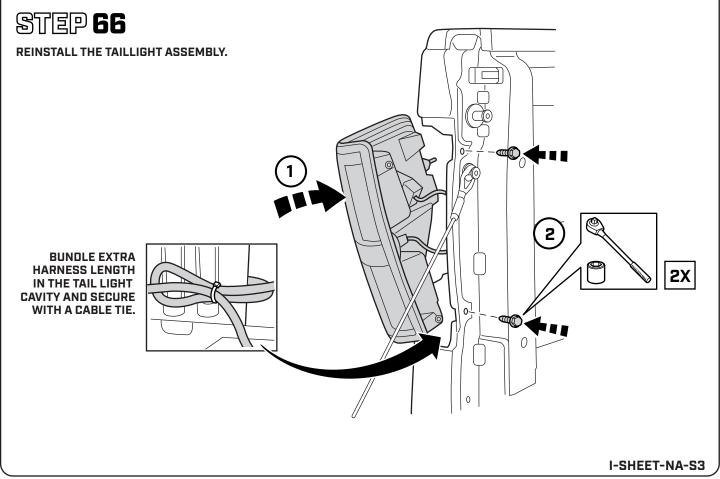
ROUTE THE CONNECTOR HARNESS UP AND OUT THROUGH THE HOLE IN THE SIDE OF THE BED.



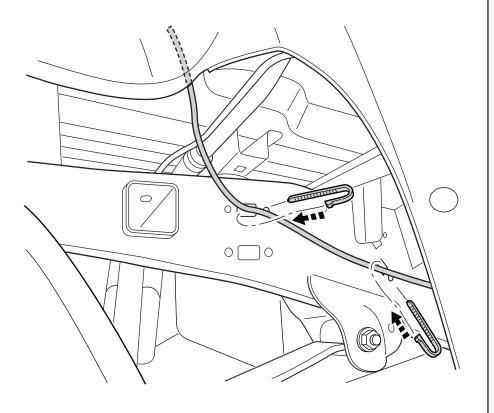








SECURE LOOSE HANGING CONNECTOR HARNESS WIRES ALONG THE CHASSIS OF THE VEHICLE WITH CABLE TIES.



## STEP 68



## **TEST YOUR BRAKE LIGHTS & TURN SIGNALS**

- ▼ START THE TRUCK. SOME MODELS MAY TAKE UP TO 30 SECONDS FOR THE VEHICLE TO DETECT THE NEW CONNECTION.
- ▼ CHECK THE BRAKE LIGHTS AND TURN SIGNALS TO BE SURE THEY ARE FUNCTIONING PROPERLY.
- ▼ ONCE YOU HAVE CONFIRMED THAT THE LIGHTS ARE WORKING CORRECTLY, SECURE THE HARNESS WITH CABLE TIES.
- ▼ BE SURE NOT TO INTERFERE WITH ANY MOVING PARTS ON THE VEHICLE.

# **SMARTCAP**<sup>®</sup>

THANKS FOR YOUR PURCHASE. PLEASE LET US KNOW IF YOU HAVE ANY QUESTIONS.

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